

# BENEFITS GUARDIANSHIP NEWSLETTER

QUARTERLY NEWS / Q4

Welcome to the quarterly Benefits Guardianship e-Newsletter.  
Here you will find the latest product updates, new release information, industry news and Honeywell Connected Industrials solution articles.

*This issue includes information on:*

- *Be Aware ADVISORY BW 2025-02: PHD R430 Broken CPU Affinity.*
- *Honeywell Inspection Rounds: Restoring missing data in SSRS reports*
- *Honeywell Blending & Movement BGP Plus*
- *Honeywell Workforce Competency Future SCADA Adapter migration path for Process Training Simulator*
- *UniSim Design – PFD Hot Keys*
- *Honeywell Alarm Management: Alarm Performance Optimizer R2.0.0 release available*
- *Honeywell Operations Management – Knowledge Article Quarter: Summary of Articles – 2024*
- *Intuition Forms End of Life Announcement*
- *Honeywell Production Management - PAR R212.3 point release available*
- *List of Knowledge Articles published to Process.Honeywell.com*

If you have any questions or comments, don't hesitate to contact us:

[GlobalBGPDeliveryCentre@honeywell.com](mailto:GlobalBGPDeliveryCentre@honeywell.com)



**ENTERPRISE DATA MANAGEMENT**

- Be Aware ADVISORY BW 2025-02: PHD R430 Broken CPU Affinity

[READ ENTERPRISE DATA MANAGEMENT ARTICLES](#)



**HONEYWELL BLENDING AND MOVEMENT**

- HBM BGP Plus Features and Benefits

[READ BLENDING AND MOVEMENT ARTICLES](#)



**UNISIM® DESIGN SUITE**

- PFD Hot Keys

[READ UNISIM DESIGN ARTICLES](#)



**HONEYWELL OPERATIONS MANAGEMENT**

- Knowledge Article Quarter: Summary of Articles – 2024

[READ OPERATIONS MANAGEMENT ARTICLES](#)



**HONEYWELL INSPECTION ROUNDS**

- Restoring missing data in SSRS reports

[READ INSPECTION ROUNDS ARTICLES](#)



**HONEYWELL WORKFORCE COMPETENCY**

- Future SCADA Adapter migration path

[READ WORKFORCE COMPETENCY ARTICLES](#)



**HONEYWELL ALARM MANAGEMENT**

- Alarm Performance Optimizer R2.0.0 (standard On-Prem installable offering)

[READ ALARM MANAGEMENT ARTICLES](#)



If you received this Honeywell notification from an associate and would like to receive your own copy, [please subscribe](#) > Get the latest news in your inbox!

**Training Classes**

Find upcoming training to improve your knowledge.

[SAVE YOUR SPOT](#)

**Online Support**

- [Create a Support Request](#) online.
- [Monitor](#) your Support Request
- Visit the [Customer Support](#) page.



[> Try the Knowledge Base <](#)

[UPCOMING PRODUCT RELEASES | CONTACT](#)

# Enterprise Data Management

## **Be Aware ADVISORY BW 2025-02: PHD R430 Broken CPU Affinity.**

### **AFFECTED CUSTOMERS:**

Customers using PHD release R430.1 on relatively large systems that have a high RDI count, and/or have a client load which results in a burst of concurrent connections.

### **ANOMALY SUMMARY**

Microsoft made changes to CPU thread affinity behavior in Windows between Windows Server 2016, Windows Server 2019 and Windows Server 2022. Code changes in PHD R430.1 to attempt to handle these changes can cause additional overheads and high CPU usage on larger PHD systems during thread creation.

### **POTENTIAL CUSTOMER OBSERVABLE SYMPTOMS:**

- Unexpectedly high CPU usage when:
  - all RDIs are started
  - a burst of concurrent connections to PHD is being made (by CHC, UI and other products that use a pool of connections)
- Slowness in query responses
- Slowness in all operations in an RDP session to the PHD server itself

### **PROBABILITY OF OCCURRENCE:**

- Very low on smaller PHD systems with lower RDI counts and lower client load.
- Some chance of occurrence on medium-sized systems, depending on client load profile.
- Much higher chance of occurrence on larger systems with a large RDI count, and with a client load which results in a burst of concurrent connections.
- Use of RDC will increase the chance of occurrence.

### **For Further Documentation:**

PHD patch release R430.1.2 resolves the mentioned issue. The official release of this patch is schedule for end of Q1 2025 however for affected customers GTAC will provide an early release version.

Before considering installation of the beta version of the patch:

- Ensure hardware resources are appropriately sized for the PHD system size
- Ensure anti-virus and related products have been configured with appropriate exclusions
- If PHD is running on VMware, ensure VMware tuning has been applied

If the described observable symptoms still occur, then contact GTAC to request a beta version of the patch.

### **Disclaimer:**

**CUSTOMER'S FAILURE TO IMPLEMENT THE RECOMMENDED UPDATES OR ACTIONS, INCLUDING WITHOUT LIMITATION, RECOMMENDED PATCHES OR UPDATES TO ANY SOFTWARE OR DEVICE, SHALL BE AT CUSTOMER'S SOLE RISK AND EXPENSE. CUSTOMER SHALL TAKE ALL APPROPRIATE ACTIONS TO SECURE AND SAFEGUARD ITS SYSTEMS AND DATA. HONEYWELL SHALL HAVE NO LIABILITY FOR (I) CUSTOMER'S FAILURE TO IMPLEMENT THE RECOMMENDED UPDATES OR ACTIONS OR (II) CUSTOMER'S FAILURE TO SECURE AND SAFEGUARD ITS SYSTEMS AND DATA. SUCH FAILURES CAN VOID HONEYWELL'S WARRANTY OBLIGATIONS.**

***Approved by the Field Action Committee & Issued by Global TAC***

[Back Home](#)

# Honeywell Inspection Rounds (HIR)

## Restoring missing data in SSRS reports

Honeywell Inspection Rounds is a cloud-based solution designed for routine checks of assets and equipment in plant-based organizations. It allows users to create and organize bundles of inspection related tasks, referred to as Rounds, for field operations. These rounds are designed to validate asset health, identify Key Performance Indicator (KPI) deviation early, and enhance business outcomes by digitally connecting processes, assets, and workers. The system supports the planning, scheduling, and execution of field inspection rounds, which are performed by workers using mobile devices.

SQL Server Reporting Services (SSRS) tool is integrated with Honeywell Inspection Rounds Cloud App and used to generate detailed incident, deviation, round summary & compliance reports for the completed and missed rounds. If data is not appearing in SSRS reports, it could be due to a synchronization issue between the cloud App and the connector.

This documentation outlines the troubleshooting methodologies to restore missing data in reports, including the utilization of RabbitMQ for issue resolution.

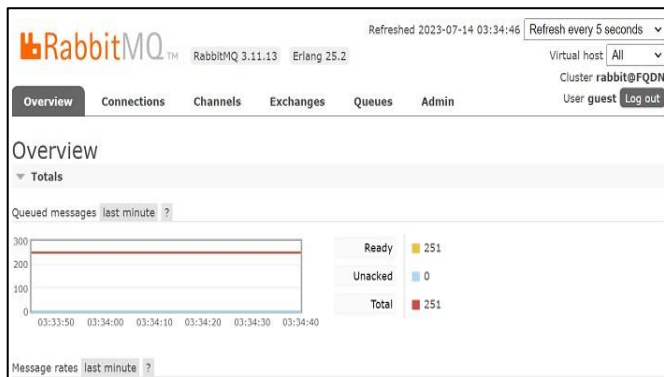
## RabbitMQ Introduction

RabbitMQ is a message broker software that facilitates the exchange of information between different systems by sending and receiving messages. It supports various messaging protocols and can be used to manage and monitor message queues. RabbitMQ also includes a management plugin that provides a web-based interface for managing and monitoring the message broker. Honeywell Inspection Rounds uses RabbitMQ to pass messages from the Movilizer Cloud to the Honeywell IR Movilizer Process service, which then directs them to their final store, such as SQL or PHD.

To access RabbitMQ on the connector machine:

1. Open a web browser and launch the RabbitMQ Management Portal <http://localhost:15672/>
2. Log in with the required credentials.

RabbitMQ Overview web page will appear as shown below:



*Pic 1: RabbitMQ Overview*

Honeywell Inspection Rounds has the following Windows Services to process the RabbitMQ messages:

- Honeywell IR Movilizer Process
- Honeywell IR Historian Process
- Honeywell IR Ignite Data Sync Service
- Honeywell IR Process
- Honeywell IR SQL Process
- Honeywell Notification Processor

[Back Home](#)

## Application-related log files

All services mentioned above have relevant log files.

| Service                               | Log file                        |
|---------------------------------------|---------------------------------|
| Honeywell IR Movilizer Process        | OR_MovProcessor.log             |
| Honeywell IR SQL Process              | OR_SQLProcessor.log             |
| Honeywell IR Historian Process        | OR_PHD_Connector.log            |
| Honeywell IR Ignite Data Sync Service | IRDataSyncService.log           |
| Honeywell IR Process                  | OR_Processor.log                |
| Honeywell Notification Processor      | OR_NotificationProcessor.log    |
| Honeywell Failed Message Scheduler    | OR_ORFailedMsgScheduler.log     |
| Honeywell Failed Poc                  | OR_ORFailedPoc.log              |
| Honeywell Processor                   | OR_ORProcessor.log              |
| Honeywell PHD Connector               | OR_PHD_Connector.log            |
| Honeywell Publish Reports Tool        | HoneywellPublishReportsTool.log |

You can find these log files in the following directory: C:\ProgramData\Honeywell\Inspection Rounds Connector\logs\

## Queue Management

By default, the overview page displayed. Navigate to the **Queues** tab located at the top.

In this section, you will see a list of queues. If you have noticed an increase in the number of messages in the **OR\_Failed** queue (indicated in the Total column), it may indicate that there might be missing data in the reports.

← → ↺ ↻

localhost:15672/#/queues

🔍 ⭐ 🗑️ 👤

RabbitMQ™

RabbitMQ 3.11.13

Erlang 25.2

Refreshed 2025-01-09 11:15:53

Refresh every 5 seconds

Virtual host

All

Cluster

rabbit@FQDN

User

guest

Log out

Overview

Connections

Channels

Exchanges

Queues

Admin

Overview

Messages

Message rates

Virtual host

Name

Type

Features

State

Ready

Unacked

Total

Incoming

deliver / get

ack

ORHost

MOV\_OR\_Generic

classic

D

idle

0

0

0

0.00/s

0.00/s

0.00/s

ORHost

MovUnAcknKey

classic

D

idle

0

0

0

ORHost

Notifications\_Processed

classic

D

idle

3

0

3

ORHost

Notifications\_ToProcess

classic

D

idle

6

0

6

0.00/s

ORHost

Notifications\_ToProcess\_Retry

classic

D TTL DLX DLK

idle

0

0

0

ORHost

OR\_Failed

classic

D

idle

0

0

0

0.00/s

ORHost

PHD

classic

D

idle

1

0

1

0.00/s

ORHost

PHD\_Retry

classic

D TTL DLX DLK

idle

0

0

0

ORHost

SQL

classic

D

idle

0

0

0

0.00/s

0.00/s

0.00/s

ORHost

SQL\_Retry

classic

D TTL DLX DLK

idle

0

0

0

Pic 2: RabbitMQ Queue

### **MOV\_OR\_Generic Queue:**

The Honeywell IR Movilizer Process is responsible for this queue. It retrieves data from the cloud machine and sends it to the Honeywell IR Process service.



### SQL Queue:

This queue collects data from the Honeywell IR Process service and saves it in SQL.

### PHD Queue:

If PHD historian enabled in the machine, this queue collects data from the Honeywell IR Process service and saves it in PHD.

### OR\_Failed Queue:

When the Honeywell IR Process service fails to process data, it will be transferred to the OR\_Failed queue. This situation may result in a lack of data in reports; however, there is no risk of data loss. Data can be retrieved with the help of Honeywell team.

If you have observed an increase in the number of messages in the **OR\_Failed** queue, export the failed messages with the help of IR Message Reprocess utility. This export will contain the failed messages (data container communicated from the cloud) and the reason for the failure.

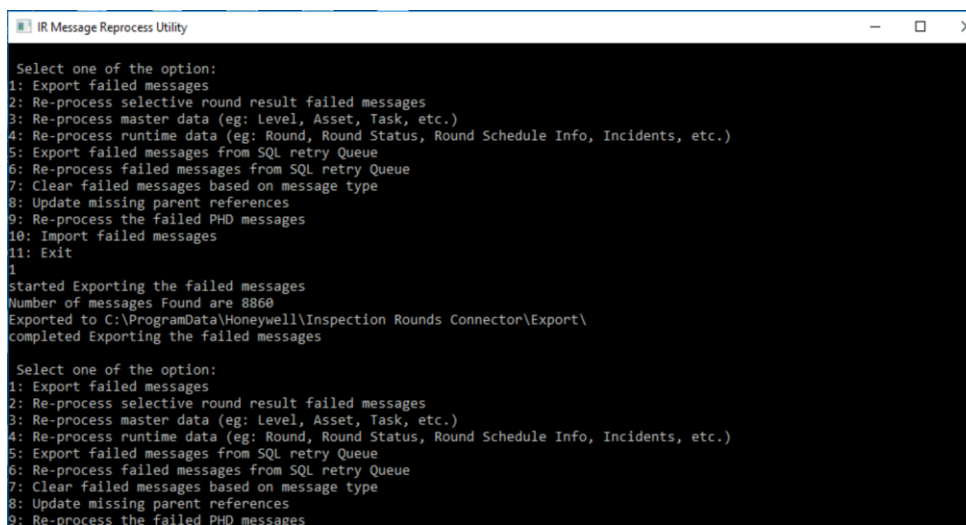
### IR Message Reprocess utility

This tool allows users to extract failed messages. To utilize:

Click on Windows **Start** and Type **IR Message Reprocess Utility** to open the tool. The Inspection Rounds connector for version R8 and above includes the following options.

Choose option **1** to export the failed messages. These messages will be exported to the following path:

**C:\ProgramData\Honeywell\Inspection Rounds Connector\Export\**



```
IR Message Reprocess Utility
Select one of the option:
1: Export failed messages
2: Re-process selective round result failed messages
3: Re-process master data (eg: Level, Asset, Task, etc.)
4: Re-process runtime data (eg: Round, Round Status, Round Schedule Info, Incidents, etc.)
5: Export failed messages from SQL retry Queue
6: Re-process failed messages from SQL retry Queue
7: Clear failed messages based on message type
8: Update missing parent references
9: Re-process the failed PHD messages
10: Import failed messages
11: Exit
1
started Exporting the failed messages
Number of messages Found are 8860
Exported to C:\ProgramData\Honeywell\Inspection Rounds Connector\Export\
completed Exporting the failed messages

Select one of the option:
1: Export failed messages
2: Re-process selective round result failed messages
3: Re-process master data (eg: Level, Asset, Task, etc.)
4: Re-process runtime data (eg: Round, Round Status, Round Schedule Info, Incidents, etc.)
5: Export failed messages from SQL retry Queue
6: Re-process failed messages from SQL retry Queue
7: Clear failed messages based on message type
8: Update missing parent references
9: Re-process the failed PHD messages
```

*Pic 3: Exporting failed messages*

After exporting the messages, please share them with the Honeywell GTAC team for further investigation. The GTAC team will conduct an internal analysis of the failed messages prior to reprocessing them. Once the analysis and reprocessing are complete, the data will be available in the reports.

[Back Home](#)

## **HIR SaaS Updates details**

Honeywell Inspection Round R8.4.6 has been updated in the last quarter. Below are the details of the update.

### **Honeywell Inspection Rounds R8.4.6 update**

[MOVOR-19530] - ND: Bug fixes

[MOVOR-19328] - Movelets: Map view is not working in ART

[MOVOR-19361] - Recommendations tile should be aligned correctly to see the priority & type correctly at the bottom

[MOVOR-19374] - Dashboard: Filter not working as expected when navigating to third page from incidents pie chart

[MOVOR-19671] - Easyconfig - User should be taken to page number 1 by default in Round Results page

[MOVOR-19585] - EasyConfig Bug Fixes

[MOVOR-19590] - Started rounds in Edit rounds screen issues

[MOVOR-19554] - Issue page missed entry to be deleted when the round started in online mode and completed in offline mode, later synced

[MOVOR-19704] - Mobile - Readings, Comments, Observation vanished when user Redoes the round

[MOVOR-19602] - 500 Internal server error when navigating to second depth ND page

[MOVOR-19574] - ND api: Missing security header in https response

[MOVOR-19573] - Missing security headers in https response

[MOVOR-19702] - Easyconfig - Round Result Page keeps on loading even though round results are existing

[MOVOR-19691] - Easyconfig - Page Keeps on loading when user clicks on Load Attributes button in the Assets page

[MOVOR-19690] - Easyconfig - Export level is failing with error SEVERE: (TypeError): Cannot read properties of undefined (reading 'map\_0')

[MOVOR-19689] - Easyconfig - Type and Value fields are optional during extending the task but currently shows as mandatory

[MOVOR-19715] - Missing Secure and HTTPOnly Flags for Cookies for cookies

[MOVOR-19692] - Mobile: Issue with asset has no task

[MOVOR-19708] - Easyconfig - User is not able to edit and submit this Asset

[MOVOR-17719] - Security Risk: Twistlock - Third party container image for gridgain contains issues

[MOVOR-17699] - Security Risk: BDH - Spring Framework

[MOVOR-19147] - Security Risk: PSIRT - Envoy Proxy - HTTP/2 Continuation frames can be utilized for DoS attacks

[MOVOR-19312] - EasyConfig (Acelen/Inovyn): Filters are getting reset after approval of rounds in Round Approval Page

[MOVOR-19455] - Fix Twistlock and BDH issues in ND API, ND Common and Write API

[MOVOR-19454] - Upgrade latest GridGain and deploy in OR

[MOVOR-19610] - Upgrade GridGain R8.9.9, check security reports and validate ND

[MOVOR-19519] - adjust get userInfo for ADFS non-standard behaviour

[MOVOR-19521] - EasyConfig: Download Errors button needs to be enabled for errors <=5

[MOVOR-19510] - EasyConfig: Add limit type and deviated limit value to the Task table in the Asset details page of round result (show in red)

[MOVOR-19314] - security remediation for media, hfir-rest, service-event components

[MOVOR-19408] - MAF : Adjust the deletion DCs based on index

[MOVOR-19551] - MAF : Add an index based on scheduled start time for both round result and missed

[MOVOR-19513] - MAF : Delete MAF index after MD deletion

[MOVOR-19540] - Round when started in offline mode and later synced in online mode shows the status as Inprogress in Round Result section

[MOVOR-19619] - MAF: Use the new index of scheduled start time for fetching the issues during cleanup job

[MOVOR-19577] - Movelets : Add reExecuted flag inside attached properties

[MOVOR-19608] - MAF: Resolve compatibility issues due to changes of MAF Server Framework

[MOVOR-19647] - MAF : Adjust missed scheduler not to set missed for re-executed rounds

[MOVOR-19488] - MAF: Script to trigger Task Deviations for R7 & R8

[MOVOR-19642] - Create consolidated Connector build (binaries, reports) from R8.4.1 to R8.4.6.

[MOVOR-19643] - Create consolidated SQL scripts from R8 to R8.4.6

[MOVOR-19649] - Check and include exception handling for SQL Script execution in Connector installer

[MOVOR-19458] - ND API: API to get all tasks deviation details irrespective of limit criticality, limit type or the drill down filters

[MOVOR-19611] - Connector: Include issue id for rounds to have hyperlink to Approval workflow

[MOVOR-19612] - ND API: Make query changes to get issue id for rounds and validate

[MOVOR-19552] - HFIR-REST: Adjust Issue listBy category API

[MOVOR-19578] - HFIR-REST: Update the APIs error message header and handle the duplicate Users error message

[MOVOR-19451] - Dashboard : PART-4 - Field operation should be able to view all tasks deviation details at one go irrespective limit Criticality and Type

[MOVOR-19453] - Dashboard : Navigation Label name on the top of the page to be changed from "Asset -> Deviation" to "Assets with "Critical/Medium/Low" Task Deviation"

[MOVOR-19452] - Dashboard : Top 10 count by rank KPI && DATA With level separate by category KPIs placement to be swapped to accommodate more details.

[MOVOR-19339] - ND : Display the bar chart for re-executed rounds when qty is 0

[MOVOR-19587] - EasyConfig : Consume the new listBy api to display the list of issues based on issue category

[MOVOR-19525] - EasyConfig : Enhancements in round result

[MOVOR-19485] - Create ND installer

[MOVOR-19486] - Validate ND installer

[MOVOR-19462] - Generate R8.4.6 consolidated build and validate

[MOVOR-19614] - Create R8.4.6 Connector installer and validate the migration scenario

[MOVOR-19615] - Create R8.4.6 ND installer and validate

[MOVOR-19405] - create MAF index to prevent unnecessary DC generation when cleanup issues

[MOVOR-19509] - EasyConfig : Deviation comment to be made visible in deviation tab (currently only in asset details page visible)

[MOVOR-19365] - Dashboard : PART-1 - Field operation should be able to view all tasks deviation details at one go irrespective limit Criticality and Type

[MOVOR-19449] - Dashboard : PART-2 - Field operation should be able to view all tasks deviation details at one go irrespective limit Criticality and Type

[MOVOR-19450] - Dashboard : PART-3 - Field operation should be able to view all tasks deviation details at one go irrespective limit Criticality and Type

[MOVOR-19586] - EasyConfig/ND : Regenerate security scan reports (BDH, Twistlock, Coverity)

[MOVOR-19533] - Security vulnerability fixes for oidc-auth, logout and tokenx

[MOVOR-19621] - HFIR-REST: Migrate Issues entity to create new indices

[MOVOR-19638] - QA Testing Tasks + Any Bug Fixes

[MOVOR-19504] - EasyConfig/ND : Security Scan fixes and reports (BDH, Twistlock, Coverity)

[MOVOR-19499] - Security vulnerability fixes for auth service

[MOVOR-19404] - security remediation for portal/portal-sdk

[MOVOR-19403] - security remediation minio/nginx-unprivileged/redis

[MOVOR-19402] - Security remediation for event consumer dispatcher

**Article submitted by –Abirami Chidambaram, HCI Technical Support – Honeywell Inspection Rounds.**

[Back Home](#)



# Honeywell Blending and Movement

## Honeywell Blending & Movement BGP Plus

Honeywell Blending and Movement (HBM) solutions provides multiple benefits for refinery offsites, such as reduced product giveaway, improved blend consistency, optimized inventory management, increased tank farm safety, minimized product downgrades and losses, streamlined movement control, and comprehensive data analysis through seamless integration between blending and movement management; all contributing to increased operational efficiency and profitability in industries like refining and storage terminals.

Processes, equipment and personnel change over time. A regular, periodic review of the blending and movement system is effective in ensuring that advanced software solution continues to deliver the benefits and perform optimally.

Honeywell offers an add-on to the HBM Benefits Guardianship Program (BGP) support contract; the BGP Plus is designed to be flexible, and to complement and extend the technical application support provided under the BGP. A standard BGP Plus visit includes three (3) days on site and may make some combination of the following deliverables, depending on need and time required:

### a) Health Check

A health check of the installed HBM system may include:

- database maintenance
- verifying the application functionality
- system usage and performance reporting
- reviewing error files / log files to identify potential issues
- reviewing backup plans.

### b) Knowledge Transfer

As personnel assignments change over time, system knowledge may be lost. The BGP Plus may be used for informal training / knowledge transfer sessions with engineering and/or operations personnel.

### c) Configuration and Tuning

The existing application tuning may be reviewed and updated to meet new site requirements. Application tuning may be updated to address issues or changing conditions. Tuning is most often applied to the tanks in Inventory Monitor, or to update the performance of the Blend Optimizer.

### d) Problem Resolution

Issues that were discovered during the health check, or existing issues, may be investigated and reviewed. As necessary, a case may be submitted to either GTAC or the HBM Support team for additional assistance and formal tracking of identified issues.

### e) Updates

If they fit within the timeframe of the site visit, small application updates may be implemented and commissioned. HBM provisional updates, patches and/or hotfixes may be installed.

The BG Plus program delivers improved application performance, and increased return on the original software investment:

- increased application uptime
- increased operator knowledge, efficiency and buy-in
- better application knowledge for plant personnel for more effective response to issues
- earlier detection of application performance drift
- better application tuning to reflect current plant operations and specifications

- identification of new opportunities for improved system performance.

The BGP Plus visits may be planned to occur annually or semi-annually.

For more information on Honeywell Blending and Movement (HBM), the Benefits Guardianship Program (BGP) or the BGP Plus program, please contact your Honeywell Account Manager or your local Application Support office.

Application Support Contact Information:

The Americas: [rac.support@honeywell.com](mailto:rac.support@honeywell.com)

Europe, Middle East and Africa: [bma.support.emea@honeywell.com](mailto:bma.support.emea@honeywell.com)

Asia Pacific: [bflex.support.ap@honeywell.com](mailto:bflex.support.ap@honeywell.com)

Any descriptions of future product direction, intended updates, or new or improved features or functions are intended for informational purposes only and are not binding commitments on us; the sale, development, release or timing of any such products, updates, features or functions is at our sole discretion.

[Back Home](#)

# Honeywell Workforce Competency

## Future SCADA Adapter migration path for Process Training Simulator

The Honeywell Process Training Simulator (PTS) is an integral part of Honeywell's Workforce Competency suite, designed to enhance training for industrial workers. At the core of this system is the Experion PKS (EPKS), a Distributed Control System (DCS) featuring powerful Control Execution Environment (CEE) controllers. When this is communicating to a Triconex or Safety Manager PLC system, it may also include a SCADA interface.

This was previously done as emulation in a Shadow Plant model. With the release of Workforce Competency R530.1 in July 2024, a new feature was included to allow the SCADA interface to be done via a SCADA Adapter, to align with the way this is done for CEE modules, with the CEE adapter model. The recent issue of the 2024 Q2 BGP Newsletter detailed the new SCADA adapter. While the advantages and the configuration of the adapter approach were discussed in the previous newsletter, users are enthusiastic about the migration of existing SCADA interface models to the new adapter approach.

The following article provides an overview of the future migration process for projects who need to migrate from the old SCADA interface to the new Adapter. This migration path will be available in the next release of Workforce Competency R531.1.

This migration path will be used for Projects that already have an existing SCADA Interface model and who want to keep the modifications they may have done in this model.

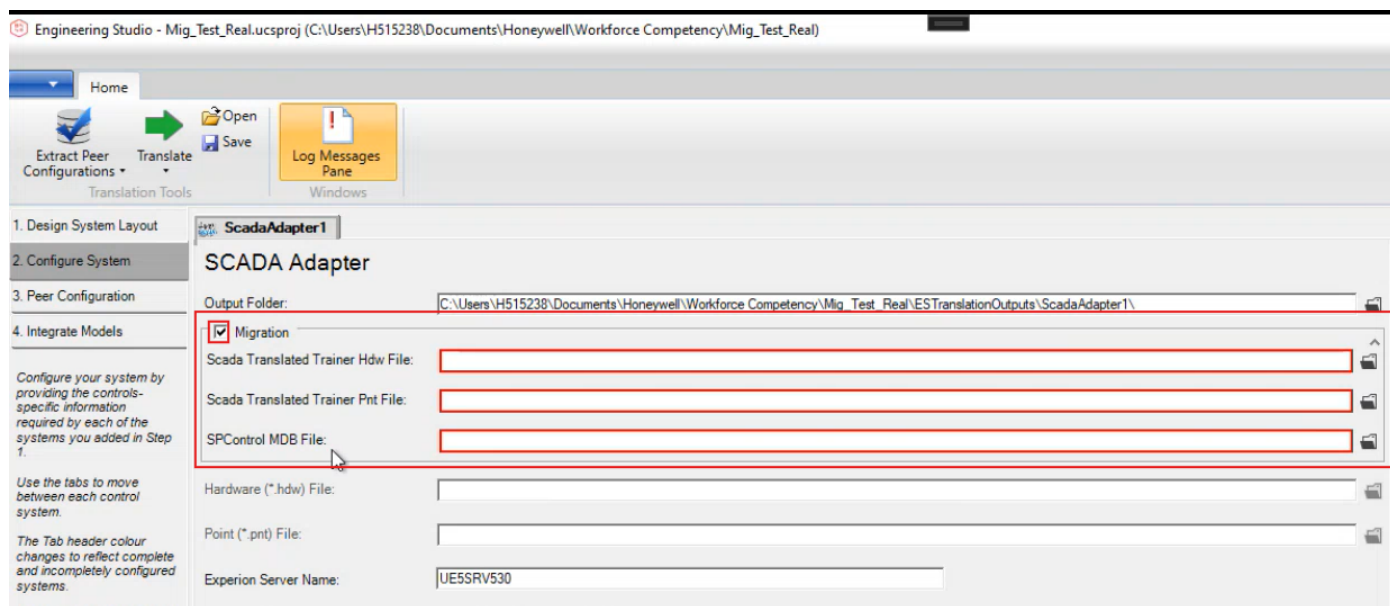
### Engineering Studio:

Engineering Studio will be used to generate the migrated model.

The SCADA adapter model in Engineering Studio will present a new option available via a check box for Migration. This needs to be ticked.

The inputs will be the following files, available from the existing SCADA interface model:

- TRAINER.hdw
- TRAINER.pnt
- SPControl.mdb files



Subsequent steps in Engineering Studio will not be different from the SCADA interface model translation.

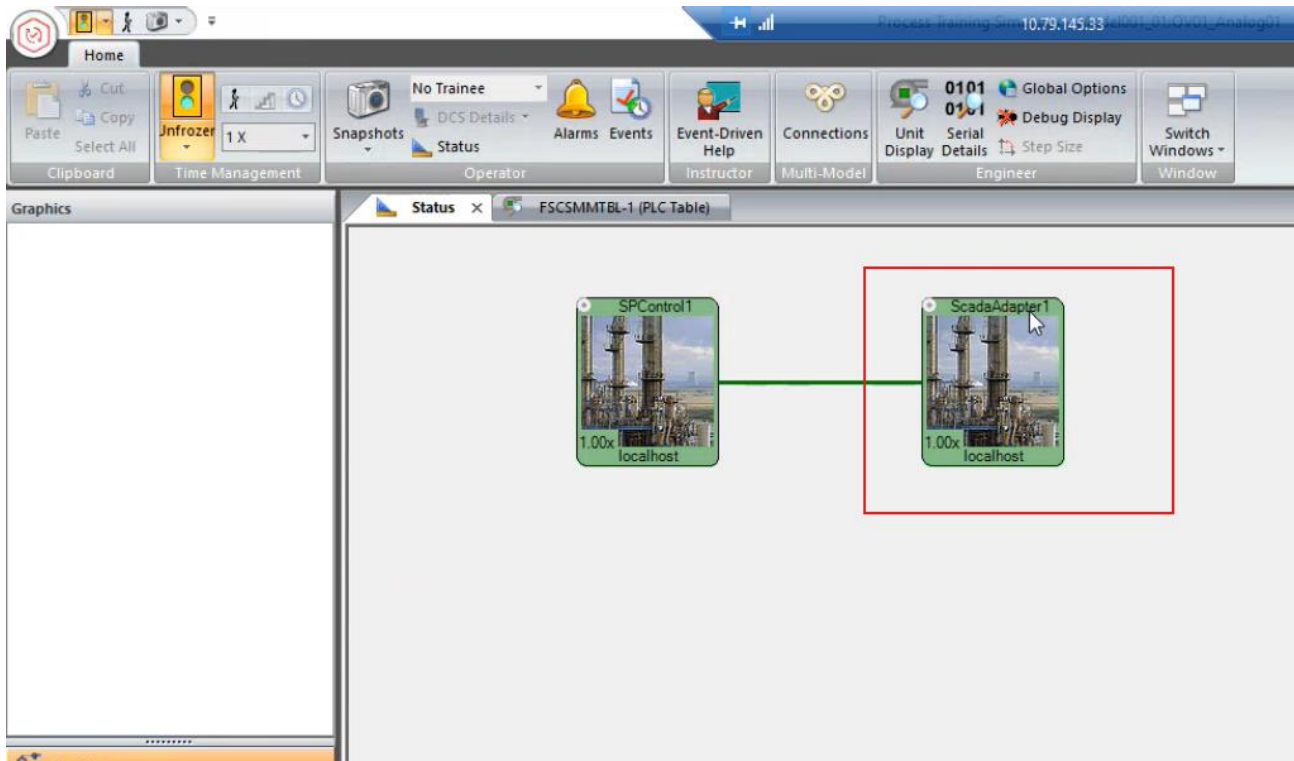
The output folder will appear as per below example.

| Name                               | Date modified      | Type                 | Size   |
|------------------------------------|--------------------|----------------------|--------|
| Dummy.sic                          | 12/12/2024 7:37 PM | SIC File             | 0 KB   |
| PSSCADA_Translate_241206110548.Log | 12/6/2024 11:05 AM | Text Document        | 4 KB   |
| PSSCADA_Translate_241206110548.Rpt | 12/6/2024 11:05 AM | RPT File             | 1 KB   |
| PSSCADA_Translate_241209194332.Log | 12/9/2024 7:43 PM  | Text Document        | 3 KB   |
| PSSCADA_Translate_241209194332.Rpt | 12/9/2024 7:43 PM  | RPT File             | 1 KB   |
| PSSCADA_Translate_241212193720.Log | 12/12/2024 7:37 PM | Text Document        | 3 KB   |
| PSSCADA_Translate_241212193720.Rpt | 12/12/2024 7:37 PM | RPT File             | 1 KB   |
| TRAINER.DcsAdapter                 | 12/12/2024 7:37 PM | DCSADAPTER File      | 1 KB   |
| TRAINER.mdb                        | 12/12/2024 7:37 PM | Microsoft Access ... | 988 KB |
| TRAINER.ref                        | 12/12/2024 7:37 PM | REF File             | 114 KB |

#### Setting up the model for Process Training Simulator:

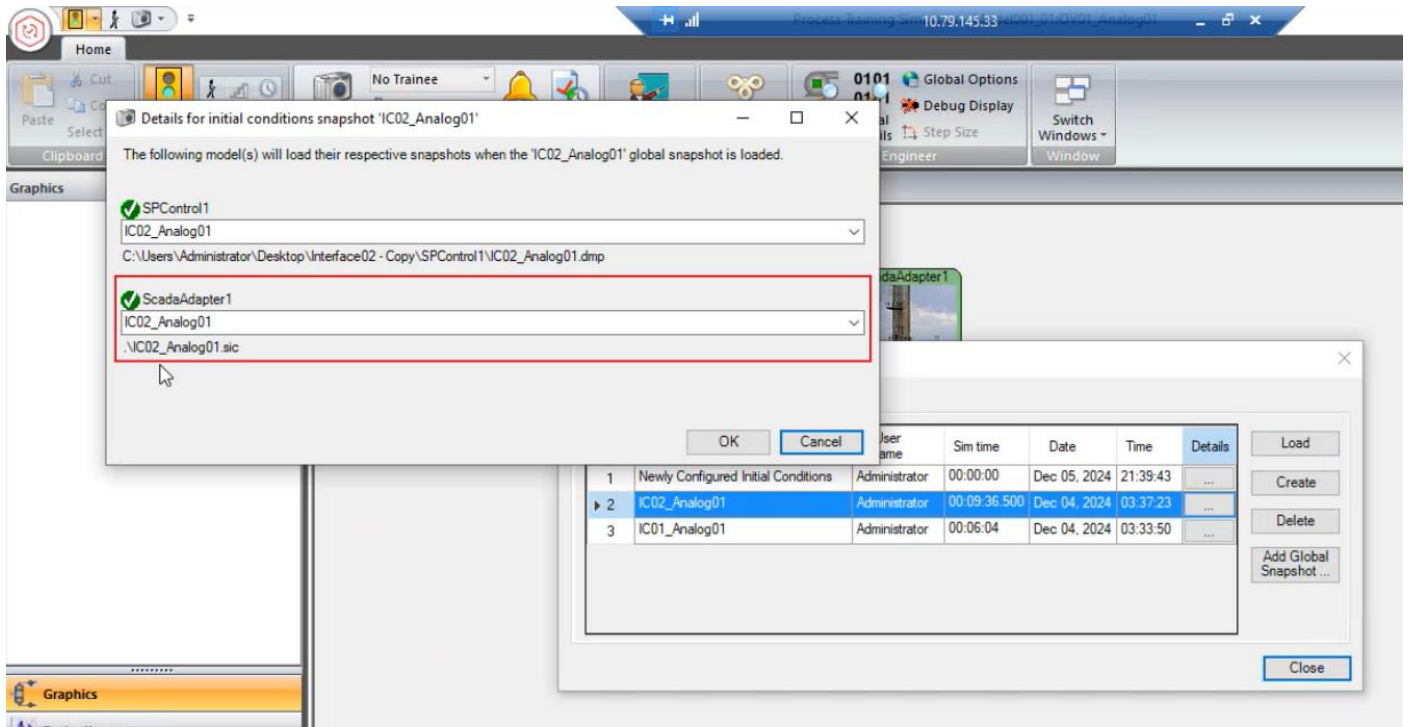
For migration purposes, User will need to copy the ref and the .mdb files generated during translation to the Shadow Plant folder and rename them to the SCADA Adapter model name for the ref file and with extra Snapshots suffix for the mdb (in this example TRAINER.mdb and TRAINER.ref will be moved the Shadow Plant folder and rename respectively to SCADAAdapter1.ref and SCADAAdapter1\_Snapshots.mdb).

In Process Training Simulation, the SCADA interface model will remain, and the SCADA Adapter model will be added.



Because the ref file has been moved and renamed, the line between the 2 models will be green.

The .mdb file will contain all the snapshots that were available with the Interface model before migration so the Adapter snapshots (.sic) will already be there. However, user should note that no physical files for the snapshots will be found in the adapter folder, but they will be available to use and load thanks to the .mdb file.



[Back Home](#)

## Updates available:

### Honeywell Forge Workforce Competency R530.1 update

There is no update for Workforce Competency R530.1 yet (released on July 29<sup>th</sup>, 2024). However, this main release addressed the following:

HCPP-26680: Model does not load with specific set of smart templates

HCPP-27379: PTS Snapshot does not retain controller modes in CS3000 emulated layer

HCPP-26844: Model throws error for PAKIN and PAKOUT blocks as "PLC address that is not in the Triconex Memory Discrete or Memory Integer range"

### Honeywell Forge Workforce Competency R521 update

The latest update for Workforce Competency R521 is 521.5.1.0 (released on September 13<sup>th</sup>, 2024)

02/08/24 HCPP-28645 : DE: CS3000 Toolkit: network card I/O to be supported

05/08/24 HCPP-28381 : PTS speed reported is less than minimum speed in this case of SIMIT Adapter (refer 2x Speed)

05/08/24 HCPP-28382 : When launched the Model without Starting the SIMIT OPC didn't notice any Error reporting Time Out of the SIMIT OPC

05/08/28 HCPP-28590 : Reset tag which is set to HIGH before saving the snapshot is coming back to LOW after reloading the snapshot

06/08/24 HCPP-28923 : BCAS mode related to SIM2 gcb, Shape(s) and Faceplate(s) in WFC R521.4

09/08/24 HCPP-27963 : TRB: BW-63870: R521.3.0 Yokogawa Server Connection Failing Between PTS for R521.3.0 Yokogawa Server

19/08/24 HCPP-28736 : Generic framework adapter does not read the DCS values after loading snapshot

19/08/24 HCPP-28899 : CEE Adapter: Communication fails from CeeAdapter to EPKS Input blocks with "CDA Error Message: %s: Change Not Permitted"

04/09/24 HCPP-28838 : PTS: The Cee Adapter Model communication fails with an Error "Problem with SyncWrite of AI's to EPKS server"

04/09/24 HCPP-29149 : PTS: In WC R521 PTS splash screen shows a white background and 'Forge' word and logo are missing in Curriculum, Tutor, PTS splash screens

### **Honeywell Forge Workforce Competency R520 update**

The latest update for Workforce Competency R520 is 520.3.2.0 (released on July 5<sup>th</sup>, 2024)

06/25/24 HCPP-28590 : FB\_VAR\_ENTRY/ EXIT calls for array elements handled like normal(non-array) Types

02/23/24 HCPP-27773 : 05469988 - TRB: TPSIM's Regctl is not allowing a store to SPTV from an AM CL when its MODATTR is set to "Prog"

### **UniSim Competency Suite R471 patch releases**

The latest patch for UniSim Competency Suite R471 is Patch 6 (released on Mar 6<sup>th</sup>, 2023)

HCPP-26362: DCS Console Emulation Windows are not getting closed automatically after closing the model

HCPP-26189: Numeric\_to\_string function crashing CL/Procmo point

HCPP-26220: Increase MAXPREFETCH" error message is produced during CL translation

HCPP-26188: CL translator creates a wrong data format for box timers in Fortran INC file.

HCPP-25358: On Exiting USO, USD UIs are not getting closed in remote machines

HCPP-25130: CS3000/CentumVP interface causing disturbance when loading snapshot using MAX\_MARSHALLING\_RATE

HCPP-25131: CS3000/CentumVP interface simulation speed not set after first load

HCPP-25572: Alarms are getting activated when PL/LL = SL & PH/HH = SH

HCPP-25072: PG-L13 block functionality is not working as intended

HCPP-25115: vellim block psw is not working.

HCPP-25172: On loading a saved snapshot, ST16 Block executes actions even if the conditions are not satisfied



HCPP-24602: ST16 latch/Unlatch (PV.H) function is not working properly

HCPP-24651: As per CS3000 Emulation Guide SUM Parameter is supported in CALCU\_CCS block but can't find this in GCB file

HCPP-24656: SIO21\_CCS block is not working as intended

HCPP-24668: ST16\_CCS STEP LABEL IS NOT EXECUTED IN PERIDIC EXECUTION TYPE

HCPP-24674: CALCU\_CCS block one shot Execution is not working

HCPP-24676: BDSETL\_CCS is not transferring values to J01-J16 outlet terminals

HCPP-24694: VELLIM\_CCS: Control calculation algorithm is getting executed in MAN MODE

HCPP-24792: Not able to change the mode of PGL13\_CCS block from MAN Mode TO AUT / CAS.

HCPP-25071: On loading a saved snapshot, ST16 Block executes actions even if the conditions are not changed

### **UniSim Competency Suite R470 patch releases**

The latest patch for UniSim Competency Suite R470 is Patch 9 (released on August 30, 2023)

HCPP-21032: TRB 1-DHWSZKB:-USO Instrutor Graphics get disorganised.

HCPP-25866: Fix scenario builder for Transmitter Hold/Value fail position

HCPP-22033: SIMIT Adapter RT factor display does not align with SIMIT controller performance and there is a possibility that adapter gets stale data from SIMIT

HCPP-25131: CS3000/Centum VP interface simulation speed not set after first load

HCPP-25130: CS3000/Centum VP interface causing disturbance when loading snapshot using MAX\_MARSHALLING\_RATE

HCPP-23960: Generic framework adapter not holding the saved values after loading snapshot again

HCPP-24552: Saved Event Monitor and KPV reports get removed when exiting USO session

HCPP-21575: Triconex: FIRST\_OUT's output variable "Firstout" has the wrong type

HCPP-24411: Enhancement for OPC DCOM hardening

HCPP-21913: PAR 1-DPDFCRB UCS R461 Patch 3 throws OPC server failing error message while loading a snapshot

HCPP-23807: Loading snapshot of 2 USD models fails on the remote machine

HCPP-24487: CS3000/Centum VP interface causing alarm flood when loading overlays and using MAX\_MARSHALLING\_RATE

**Article submitted by – Anne Colençon, HCI Technical Support – Workforce Competency.**

[Back Home](#)

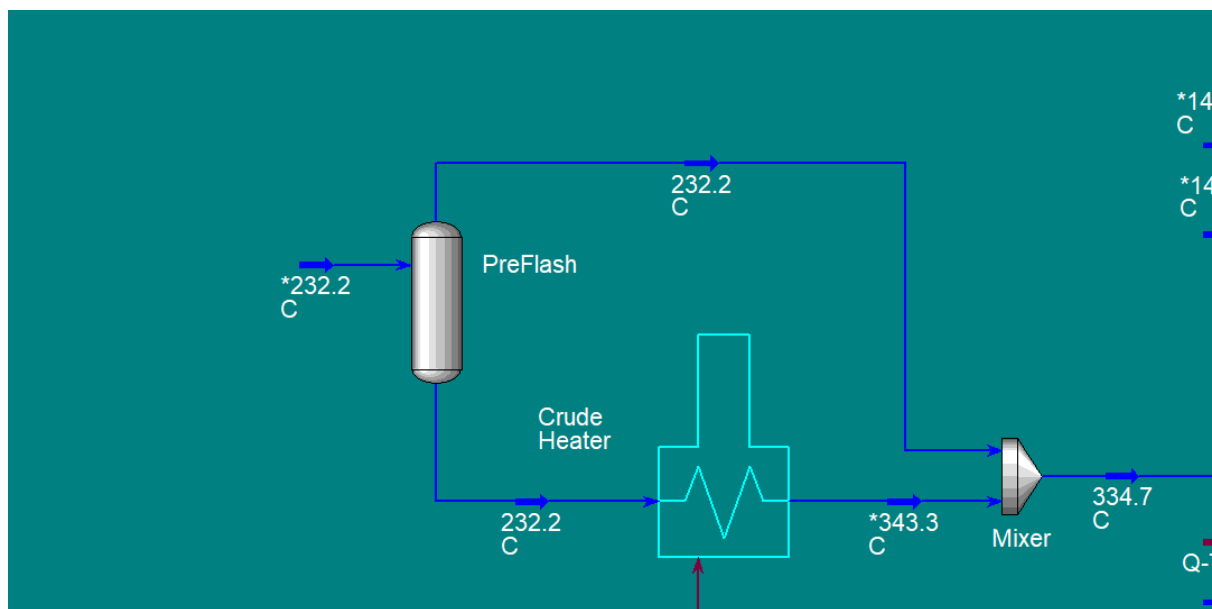
## UniSim® Design Suite

This article describes how to use PFD Hot Keys in UniSim Design. Hot Keys allow the user to change the stream label on the PFD so that, instead of displaying the stream name, stream variables values are displayed.

### PFD Hot Keys

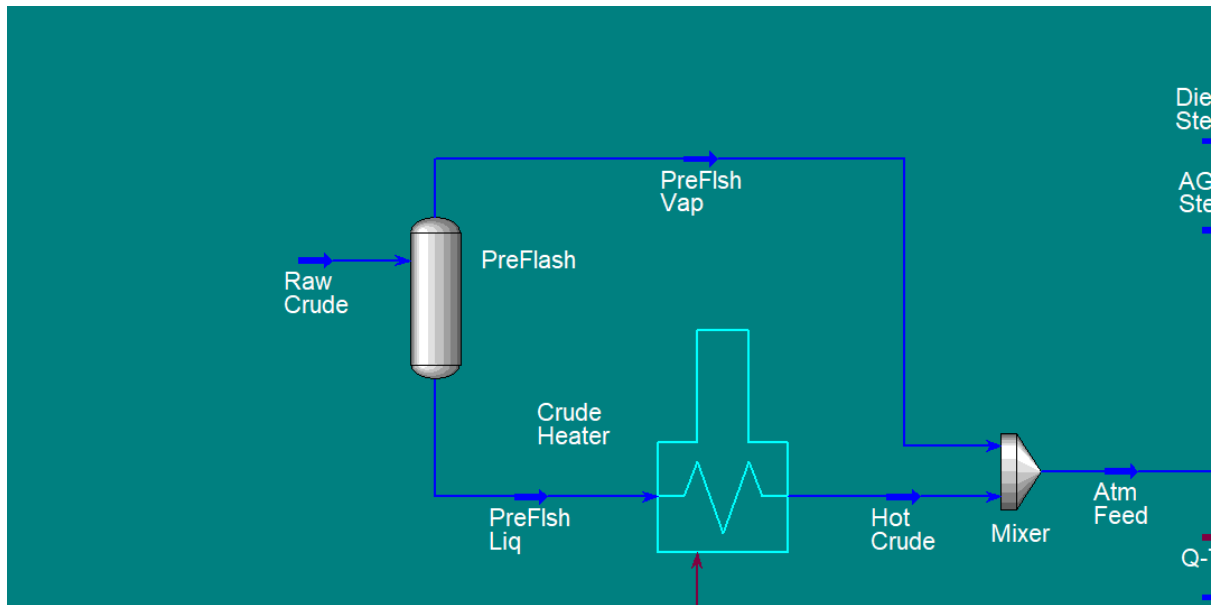
To use PFD Hot Keys, open any simulation case and open the PFD. Then, on your keyboard, press the Hot Key combination to change the stream label to the desired variable.

For example, Shift T is the Hot Key to display the stream temperature. Pressing Shift T on your keyboard replaces the stream labels by the stream temperature values, as shown:



Note if the temperatures are user-specified in the stream (i.e. they are blue values when the stream is opened), they are shown with asterisks on the label.

Shift N is the Hot Key for stream names, so pressing Shift N on the keyboard returns the PFD display to the stream names:



The most common hot key combinations are given below

| Hot Key | Display stream ... |
|---------|--------------------|
| Shift T | Temperature        |
| Shift P | Pressure           |
| Shift M | Mass Flow          |
| Shift F | Molar Flow         |
| Shift N | Name               |

A full list can be found by from the **Help** menu in UniSim Design, by selecting **Hot-Key List** and then selecting **PFD** in the menu column on the left:

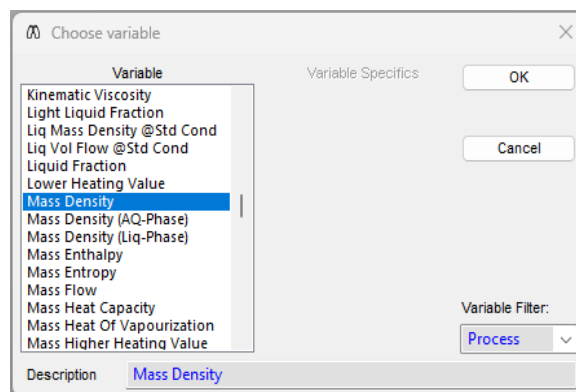
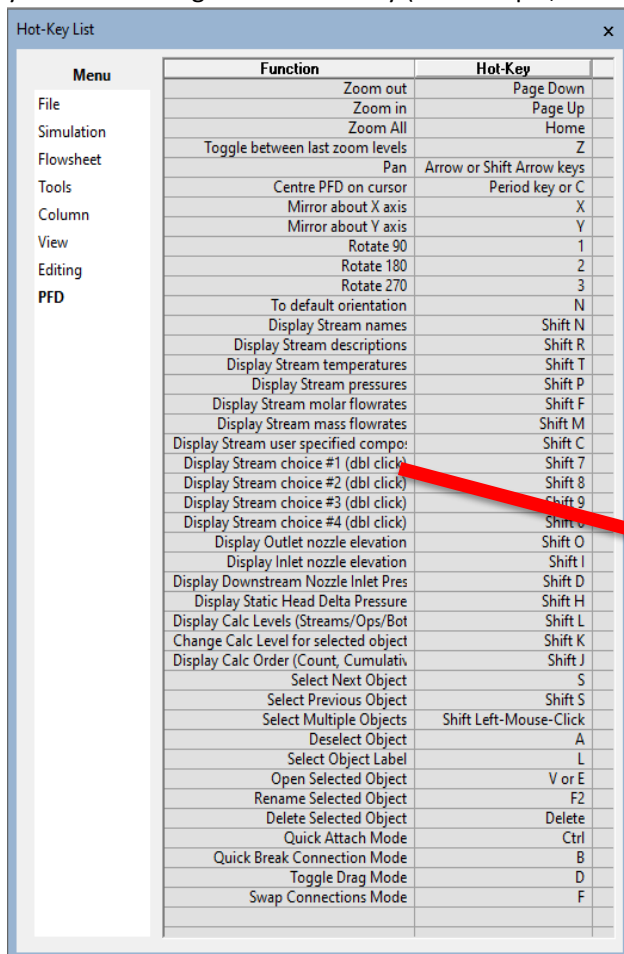


## Customizable PFD Hot Keys

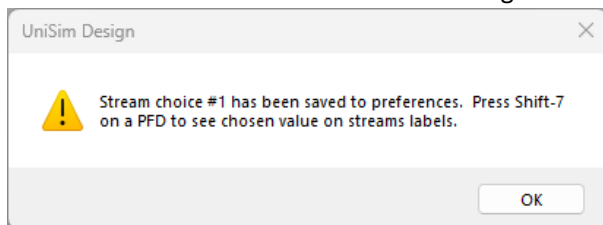
In addition to the pre-defined Hot Keys, UniSim Design includes four customizable Hot Keys, to which users can assign a stream variable of their choice.

The four customizable Hot Keys are Shift 7, Shift 8, Shift9 and Shift 0 and they are edited as follows:

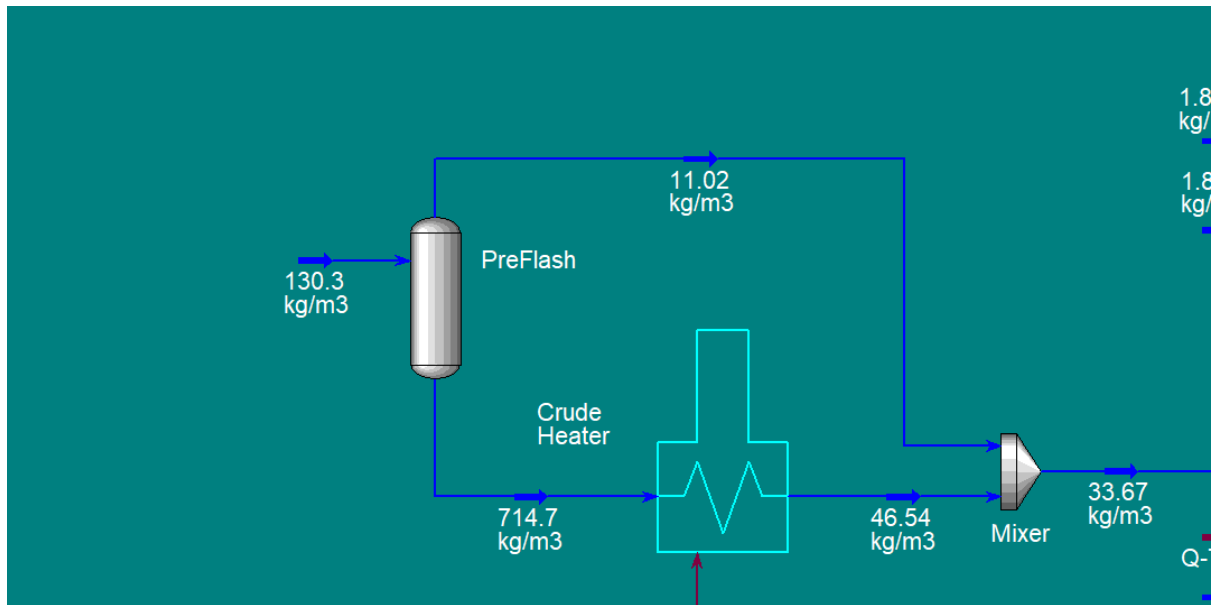
1. From the **Help** menu in UniSim Design, select **Hot-Key List**
2. Select **PFD** in the menu column on the left
3. Double-click on one of the four Hot Keys you want to modify (Shift 7, Shift 8, Shift9 or Shift 0), choose the variable you want to assign to that Hot Key (for example, mass density) and press **OK**:



4. A confirmation window will confirm the assignment:



Now, with the PFD open, when Shift 7 is pressed on the keyboard, the stream label shows the selected variable (mass density in this example):



A short video demonstrating PFD Hot Keys is available on the Honeywell knowledgebase:

- 191722 – UniSim Design - How do I - assign a hot key to a new stream variable to show on the PFD?

To access this video, please visit [process.honeywell.com](http://process.honeywell.com), login and search for article number 191722.

For help with Login / Registration, please visit [process.honeywell.com](http://process.honeywell.com), search for the article number 134664.

#### **Newsletter Articles**

We aim to provide articles of interest to the UniSim Design user community. If you have any feedback or have suggestions for topics to cover here please feel free to [Contact Us](#).

*Article submitted by – Jame Barber, UniSim Design Support Team Lead.*

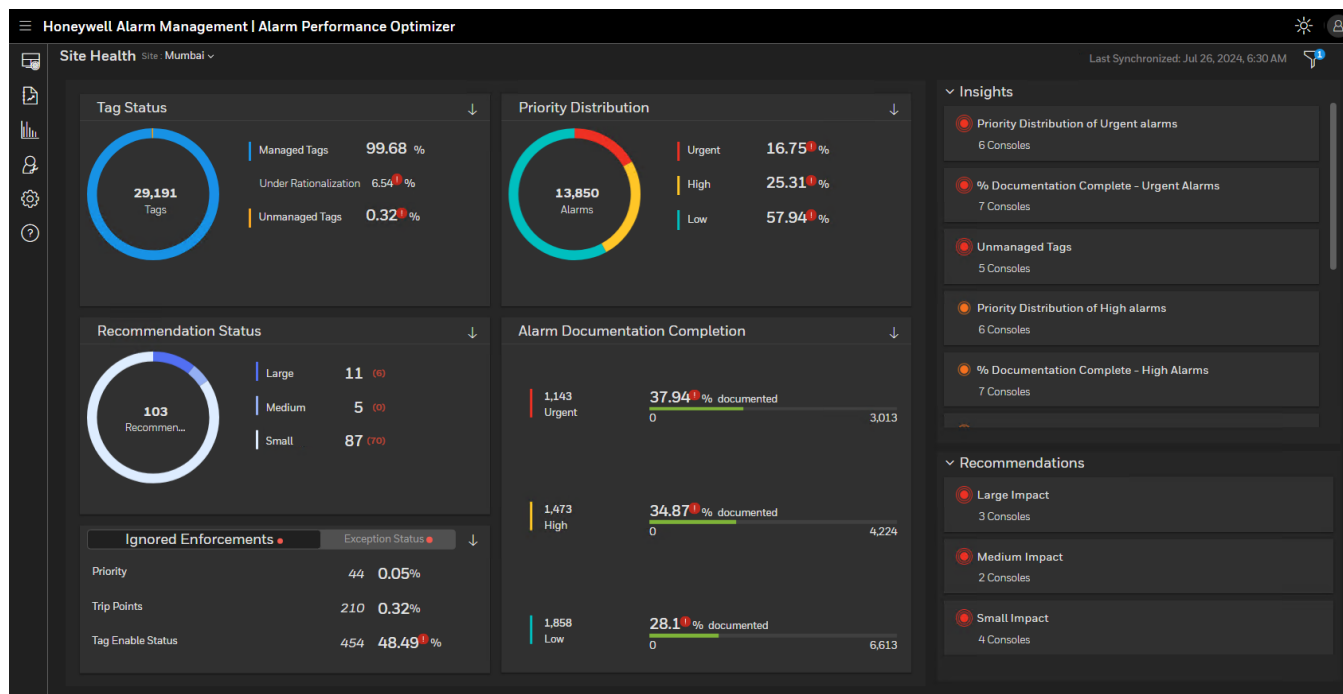
[Back Home](#)



# Honeywell Forge Alarm Management

## Honeywell Alarm Management | Alarm Performance Optimizer R2.0.0 (standard On-Prem installable offering)

We are pleased to announce that the **Honeywell Alarm Management | Alarm Performance Optimizer R2.0.0** has been released in Aug 2024. It is the first ever release that will be independent of HAM|Documentation (or Alarm Configuration Manager). This APO release empowers customers with some of the essential outcomes listed below to improve the overall Alarm system performance.



- Centralization:
  - Tag Management through business layer independent of ACM (Tag addition / modification - Offline, Online, From File)
- Improved Compliance:
  - MOC: Robust Change Management extensible & supports multiple hierarchy
  - Auditing: Approved & Unapproved Audit Reports and Enforcement / Exception Reports
- Faster Rationalization:
  - Alarm & Tag Templates,
  - Tag Copy
  - Preferred layout support
  - Variable grouping
  - Alarm Categorization
  - Additional documentation fields
- Enhanced operator assistance:
  - Alarm Help User Interface – Simplified 3<sup>rd</sup> party DCS integration
- Improved usability:
  - Theme selection - Dark theme & Light theme

**Note:**

**APO R3.0.0, scheduled for Q2 2025** and will allow existing Honeywell Alarm management customers (ACM) a migration path for existing ACM and APO customers to the APO R2.0.0 capabilities.

**Alarm Management Product Support Update**

- **DynAMo Metrics & Reporting R202.x** support status changed to **Phased Out** in March 2024
- **DynAMo Metrics & Reporting R210.x** support status changes to **Phased Out** in May 2025
- **Process Safety Analyzer R20x** support status changes to **Phased Out** in January 2025
- **Alarm Configuration Manager R321** support status changes to **Phased Out** in December 2025

**REMINDER! Experion upgrade to R520/530 causes DynAMo M&R Collector Data Corruption**

If the Experion DCS is upgraded to R520+ from an earlier version, it may lead to data corruption problems with DynAMo Metrics & Reporting or HFAM Reporting installations. This migration can introduce extra (and invalid) Tagnames, potentially affecting the licensed tag-count limit for M&R. Additionally, it may result in the creation of extra Assets, which could negatively impact report performance.

For more details refer to knowledge article KSM2022-DYN003x.

Also refer to Knowledge Article 000189115 – ‘EAS ODBC R530 Client Hotfix Matrix’ which lists the ODBC version required against the Windows Operating System installed on the collector, and the minimum version of Experion required to communicate with the ODBC driver.

**If you have any doubt please contact the Honeywell Alarm Management Technical Support (GTAC) team if you are planning to migrate to Experion R520+, they will review your system and inform you of what steps are needed to avoid system downtime.**

**Upgrading Experion to R520/530 prevents DynAMo D&E/ACM Clients from connecting to the application server**

Experion 520+ recommends encryption types **AES256\_HMAC\_SHA1**, **AES128\_HMAC\_SHA1**, and **future encryption types** as default for Kerberos authentication to ensure secure communication and data integrity. Below is an extract from Experion documents:

| Category     | Policy  | Value   |
|--------------|---|---|
| Group policy | Network security: Configure encryption types allowed for Kerberos | AES128_HMAC_SHA1, AES256_HMAC_SHA1, Future encryption types |

When these policy settings are implemented on the Experion server, the related client-server applications, like ACM, must be updated as well. Specifically, all client and server machines, along with service users, must be compatible with the new encryption types. If this compatibility is not achieved, it could lead to authentication problems during DCOM communication between the application client and server.

A knowledge article how to address this problem will be published soon. **If you are facing problems with ACM clients not connecting to the ACM application server then please contact the Honeywell Alarm Management Technical Support (GTAC) team.**

#### **HAM Document & Enforcement (ACM) unable to handle CHANGE OF STATE Alarm Type**

(Extract from Knowledge Article 000191130, first published 21-Nov-24)

If a FLAG block is configured in Experion and added to ACM as "Tagname.FLAGA" only OFFNORMAL Alarm Type is showing up.

The screenshot shows the 'Alarm Manager - Boiler' application window. The 'VARIABLE ENTITY' section on the left has a dropdown menu open for 'flag\_test.flaga', showing a list of options. The 'ALARM TAG' section on the right is configured for 'FLAG\_TEST.FLAGA'. The 'Alarm Parameters' table at the bottom shows a single row for 'OFFNRMALM.PR' with a priority of 'None' and an enforcement action of 'M'. The 'Priority Alarm Settings' section on the right includes fields for 'Consequence' and 'Time to Respond'.

| Bound ary Name | Alarm Priority Parameter | Alarm Priority | EA | Trip point Parameter | Value | EA | Alarm Enable Parameter | Alarm Enabled | EA | OnDelay Parameter | OnD Valu |
|----------------|--------------------------|----------------|----|----------------------|-------|----|------------------------|---------------|----|-------------------|----------|
|                | OFFNRMALM.PR             | None           | M  |                      |       |    |                        |               |    | OFFNRMALM.TM      |          |

#### **Cause**

Functionality not available in current release (321.12.7) of ACM.

#### **Resolution**

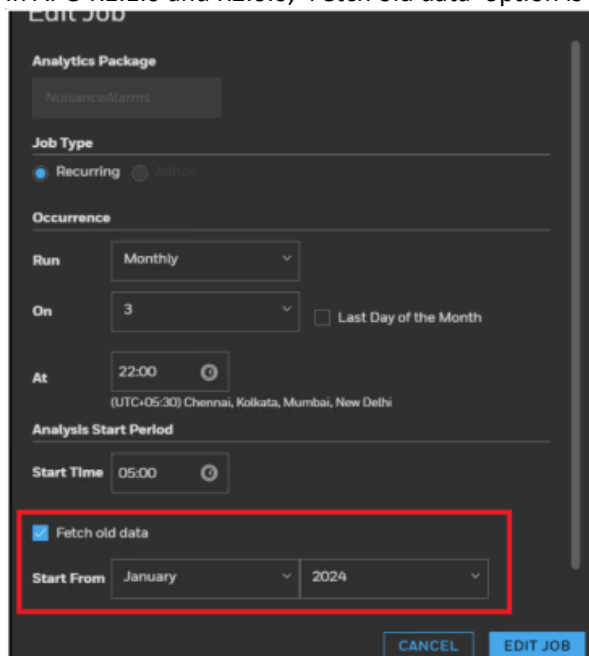
To be resolved in ACM 321.12.8 (ref RQUP-04863755).

[Back Home](#)

## APO Fetch Old Data Not Available

(Extract from Knowledge Article 000191036, first published 18-Nov-24)

In APO R1.1.0 and R2.0.0, 'Fetch old data' option is not displayed when user tries to modify the schedule analysis.



### **Cause**

The option to 'Fetch old data' needs to be configured manually.

### **Resolution**

Follow the instructions below to enable the 'Fetch old data' option:

1. Edit file 'appconfiguration.json' which can be found under Path: <Install Location>\Honeywell\HFAM\APO\DnE\UX\Client\ManageApp
2. Find statement ending with SchedulerSvc and add , "showBackfill": "true" and save file
3. Clear browser cache
4. Close browser
5. Open the new browser
6. Open the APO Scheduler page in the browser and test again.

Documentation PAR# RDYNAMO-12966 has been raised.

## Procedure to increase timeout setting for HFAM Reporting R2.2.1

(Extract from Knowledge Article 000189660, first published 22-Aug-24)

Sometimes certain reports like the 'Event Investigator' will fail to open when larger time ranges like 'all of last month/last 3 months/last quarter' is selected. It fails showing a blank page when larger time periods are selected, however the Honeywell DynAMO Analyzer and Intuition logs record the below errors indicating a timeout as the cause.

### **Analyzer Log:**

```
"2024-07-26 09:38:43,214 | [191] | ERROR | DefaultLogger - | Main | | Exception: Execution Timeout Expired. The timeout period elapsed prior to completion of the operation, or the server is not responding. Source: .Net SqlClient Data Provider Trace: at System.Data.SqlClient.SqlConnection.OnError(SqlException exception, Boolean breakConnection, Action`1 wrapCloseInAction) at System.Data.SqlClient.TdsParser.ThrowExceptionAndWarning(TdsParserStateObject stateObj, Boolean callerHasConnectionLock, Boolean asyncClose) at System.Data.SqlClient.TdsParser.TryRun(RunBehavior, SqlCommand cmdHandler, SqlDataReader dataStream, BulkCopySimpleResultSet bulkCopyHandler, TdsParserStateObject stateObj, Boolean& dataReady)"
```

## Intuition Log:

"MetricsManager.GetSequenceOfEventsDbData failed with error'System.ApplicationException: MetricsRepository.GetSequenceOfEvents failed with error::Internal Server Error.' ----> System.ServiceModel.FaultException`1[Honeywell.AMS.DataAccess.AnalyzerService.AnalyzeFault]: Internal Server Error. Server stack trace: at System.ServiceModel.Channels.ServiceChannel.HandleReply(ProxyOperationRuntime operation| ProxyRpc& rpc) at System.ServiceModel.Channels.ServiceChannel.Call(String action| Boolean oneway| ProxyOperationRuntime operation| Object[] ins| Object[] outs| TimeSpan timeout) at System.ServiceModel.Channels.ServiceChannelProxy.InvokeService(IMethodCallMessage methodCall| ProxyOperationRuntime operation) at System.ServiceModel.Channels.ServiceChannelProxy.Invoke(IMessage message)"

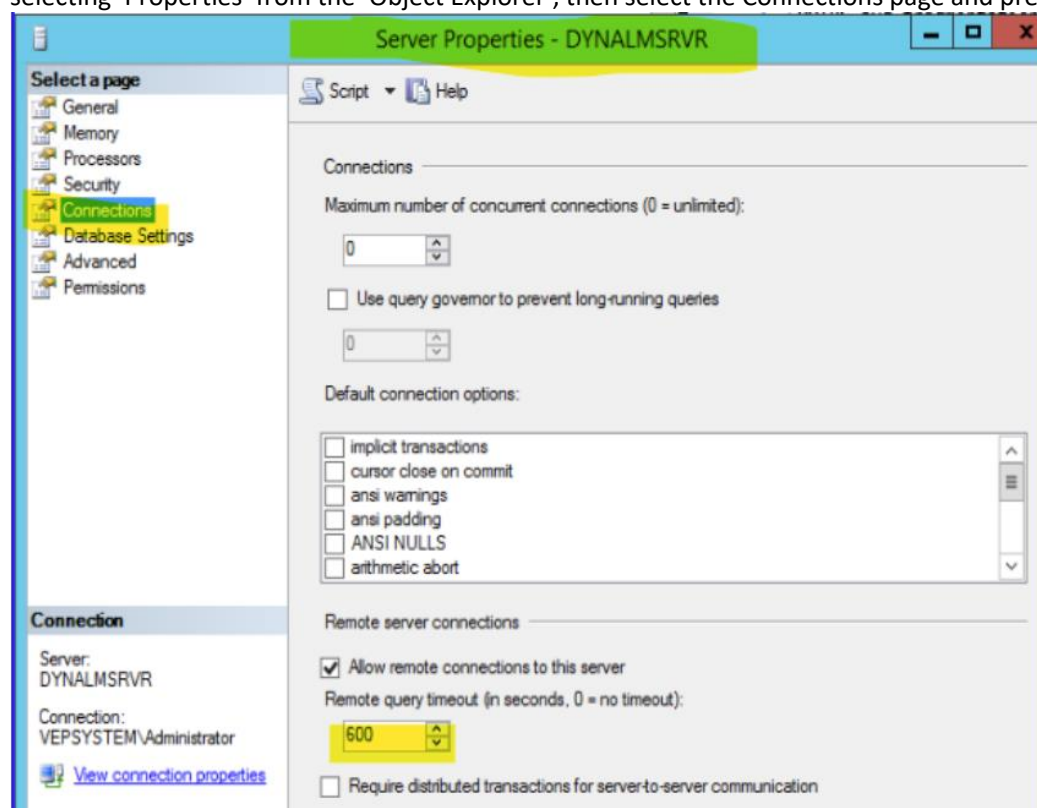
## Resolution

Follow the below procedure for increasing the reporting time out: Steps to increase Analyzer service timeout

1. Stop 'Honeywell DynAMo Analyzer' windows service.
2. Open 'DynAMoAnalyzer.exe' config file present in '\\Honeywell\\DynAMo\\Memory Analyzer' folder.
3. Find key " in the " section and change 'value' to '1200'.
4. Save the changes.
5. Start the 'Honeywell DynAMo Analyzer' windows service. 6. Reload the DynAMo UI.

Please note that "SQLCommandTimeoutInSec" parameter value must not exceed the SQL server setting for 'Remote query timeout' which is defaulted to 600 seconds on Server Properties>Connections>Remote query timeout (in seconds, 0 = no timeout) as shown in the screenshot below.

Change the 'Remote query timeout' setting to at least 1200 using SSMS by right clicking on the SQL Server name and selecting 'Properties' from the 'Object Explorer', then select the Connections page and press OK when finished:



[Back Home](#)

## Knowledge Article Quarter: Summary of Articles – 2024

Below is a list of knowledge articles published to **Process.Honeywell.com** for the following supported products:

- DynAMo Metrics & Reporting R202.1 – R210.1
- Honeywell Forge Alarm Management | Reporting R2.2.0 – R2.2.1
- Honeywell Forge Alarm Management | Documentation / DynAMo Documentation & Enforcement (ACM R321.12)
- Honeywell Forge Alarm Management | Alarm Performance Optimizer R1.0.0 – R2.0.0
- Honeywell Forge Alarm Management | Process Safety Analyzer R201.x – R2.1.0

| Article Number | Products                         | Title   | Summary  |
|----------------|----------------------------------|---|--|
| 000183663      | Alarm Configuration Manager R321 | ACM Web 'DCS Alarm Enable History' view is not working when SQL Server Native Client 11.0 is used as OLE DB provider in ACM Database Connection Utility | In ACM Web Variable Explorer page, the DCS Alarm Enable History view is giving an error<br>"Please refresh the page. If the problem persists, contact your system Administrator". This happens when SQL Server Native Client 11.0 is used as OLE DB provider in A  |
| 000177189      | Alarm Configuration Manager R321 | How do I import all tags from Experion to a file without actually Syncing ACM Database?   | ACM R321.12 how do I review the tags to be added before tag sync updates the information?  |
| 000177221      | Alarm Configuration Manager R321 | eHPM AI or DI have no alarm parameters when added to ACM  | Importing eHPM Analogue Input and Digital Input points into ACM R321.12 HotFix 4 or 5 results in no alarm parameters present and the incorrect point type for Digital Input points   |
| 000177676      | Alarm Configuration Manager R321 | ACM Rationalization tool not working  | ACM release 321.12.5 Rationalization tool release 321.12 Patch1 "Download" works fine. "Verify" gives an error.  |
| 000180960      | Alarm Configuration Manager R321 | ACM not refreshing virtual boundary value from L3 Limit Repository (LR)   | ACM manager client showing no value for virtual boundary O_L_HI after refresh<br>from LR even though the tag was in released state.<br>L3 LR O_L the virtual boundary value is updated with correct value from L4-LR sync process but not getting updated in AC  |
| 000183584      | Alarm Configuration Manager R321 | UNCEVT TPS Param not seen in Alarm Help   | UNCEVT (Uncommanded Event) not available in ACM interface, not able to be seen in Experion Alarm Help for Operator instruction and guidance  |
| 000183601      | Alarm Configuration Manager R321 | Interlock Block Addition Issues   | The following errors have been seen when interacting with interlock blocks. Tag synchronization fails for a selection of interlock points with the following errors "UNSUPPORTED POINT TYPE" and "THE DELETE STATEMENT CONFLICTED", "STRING OR BINARY DATA WOUL  |
| 000186549      | Alarm Configuration Manager R321 | How can I change the alarm tag name in ACM using a tag name list?   | Provide a method to easily change ACM alarm tag name from a CSV file list for any tag on any console   |
| 000186663      | Alarm Configuration Manager R321 | Unable to Apply Patch to ACM R321.12  | <ul style="list-style-type: none"> <li>• Trying to apply Hotfix 7 to ACM R321.12 system</li> <li>• Getting errors in PowerShell window</li> </ul> "The Process cannot access the file 'C:\Program Files (x86)\Honeywell\OPS\ACM\ACM_CSP.dll because it is being used by another process."<br>"The Process cannot access th |
| 000186664      | Alarm Configuration Manager R321 | Unable to Add HIWAY tags to ACM 321.12.7+   | When trying to add HIWAY tags to ACM get the following error:<br>"Tag <TagName> not added. Subscript out of range"   |
| 000186745      | Alarm Configuration Manager R321 | Error while performing ACM MOC process  | In ACM a Variable with tag type 'Transmitter' is not moving from In-progress to Proposed state   |
| 000187239      | Alarm Configuration Manager R321 | DynAMo D&E (ACM) lost connection to BMA system after BMA upgraded to version R520.1   | Test connection fails when tested the connection string to the BMA's AmmDB using ACM Database Connection Utility, error message popped up: "Test connection failed because open error in initializing provider. [DBNETLIB][ConnectionOpen (SECDClientHandshake   |
| 000187304      | Alarm Configuration Manager R321 | Failed to create user group when adding ACM Console   | Failed to create user groups XX_XX_MGR and XX_XX_OPR automatically when adding new console in ACM Administrator client.  |
| 000187405      | Alarm Configuration Manager R321 | ACM Root Assets red in Admin Client   | ACM Console Root Assets error "Error adding console ConsoleTest. Insufficient privileges to access Experion server database"   |
| 000187438      | Alarm Configuration Manager R321 | ACM Manager and Administrator Client Fail to Load   | The following error appears when launching either the ACM Manager or Administrator client: "Component 'Vsflex7N.ocx' or one its dependencies not correctly registered: a file is missing or invalid"   |
| 000188978      | Alarm Configuration Manager R321 | ACM Asset Configuration Tool does not work when the OLE DB provider is configured as SQL Server Native Client 11  | Summary : When configuring connection string for ACM Manager Service using the ACM Database Connection Utility, if SQL Server Native Client 11 is used as an OLE DB provider, then the ACM Asset configuration tool gives the error upon launch "The server was  |



| Article Number | Products  | Title   | Summary  |
|----------------|---|---|--|
| 000189063      | Alarm Configuration Manager R321  | ACM R321.12.7 integration with SQL Server 2022  | This document contains a workaround for ACM R321.12 HF7 failing to connect to SQL Server 2022.   |
| 000189198      | Alarm Configuration Manager R321  | ACM R321.12.7 integration with EAS R530   | Additional software required to ACM with Experion R530   |
| 000189271      | Alarm Configuration Manager R321  | The ACM console asset tree is not in sync with EAS EMB after upgrade to EAS R501.6  | ACM console asset tree is not getting synched with EM after EAS upgrade from R501.1 to R501.6.<br>The Re-synch with EM option is greyed out.<br>The Asset Tree has the error "The console's root asset is invalid" in ACM Administrator client and Manager client. |
| 000190043      | Alarm Configuration Manager R321  | Mismatch in Alarm priority color code between ACM Manager Client and ACM Web  | There is a mismatch in alarm priority color codes between ACM Manager client and ACM web for Variable Entities (Tags) present in ACM manager client. This is specifically noticed for Custom/Generic DCS personality module control systems created in ACM Admi    |
| 000190253      | Alarm Configuration Manager R321  | ACM Enforcer client gives "Failed to authorize access to console" error   | Summary : ACM Enforcer client throws error "failed to authorise access to console", after selecting the console in L4 ACM Manager Server. This is in an ACM across firewall setup. The ACM Manager Client and ACM Administrator Client in L4 are working as int    |
| 000190273      | Alarm Configuration Manager R321  | ACM Support for Historian   | Does ACM\Dynamo D&E support Historian Tags?  |
| 000190975      | Alarm Configuration Manager R321  | Unable to recreate child assets if assets are deleted at parent level in ACM Asset Configuration Tool                               | ACM R321.11 cumulative update introduces the new ACM Asset Configuration Tool where we can use this tool to configure enterprise asset model instead of Experion Model Builder (EMB). During Asset Hierarchy configuration, the Root Asset (Parent asset) was d    |
| 000191003      | Alarm Configuration Manager R321  | Failed to Verify the 'Private Key' of a Certificate from Enforcer (L3) or Manager (L4) end of ACM Server                            | ACM cross-firewall communication is failing despite proper X509 CA certificate configuration. While the security certificates were successfully installed with no errors, ACM clients at L4 are unable to establish server communication                           |
| 000191177      | Alarm Configuration Manager R321  | 'Error getting tag Info' exception is displayed by ACM manager client for Gen-DCS based tags after ACM 321.12 HF7 patch application | After installation of ACM 321.12 HF7 update, issues have been observed when trying to add tags to the Generic alarm system. The system shows the following error message "ACM Add Variable Entity: Error getting tag info The given point type is not supporte     |
| 000191183      | Alarm Configuration Manager R321  | "Script out of range" exception generated while adding Experion IEC-870 tags to ACM.  | Adding Experion IEC-870 tags to ACM, produces "Script out of range" error, resulting in the tag not getting imported. However, some IEC-870 tags do get added but all their respective alarm parameters are not read correctly. the process of adding IEC-870 t    |
| 000176832      | Alarm Configuration Manager R321<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1<br>Honeywell Alarm Management – Alarm Performance Optimizer R2.0.0<br>Honeywell Alarm Management – Reporting R2.2.1<br>Honeywell Process Safety Analyzer R2.1. | What are the current Honeywell Alarm Management (DynAMo) Product Releases?  | What are the current Honeywell Alarm Management (previously known as 'DynAMo') product releases and where do I get more information on how to update them?   |
| 000176447      | Alarm Performance Optimizer R1  | What is the procedure to get APO R1.0.0 to work with multiple domains by installing hot fix 1?                                      | APO allows only domain users from the same domain as the service account's domain, however, needs to work with multiple domains and respond a lot quicker to the dashboard call up   |
| 000177679      | Alarm Performance Optimizer R1  | APO Config Utility reports "Object reference not set to an instance of an object"   | Honeywell Forge Alarm Management Alarm Performance Optimizer R1.0.0 error when trying to configure a console after applying APO R1.0.0 hot fix 1.0 for multiple domain users   |
| 000188225      | Alarm Performance Optimizer R1  | Procedure for deleting mapped ACM consoles in APO (Alarm Performance Optimizer)1.0.0  | After mapping of consoles to APO plants in APO configuration Utility, user deletes few consoles in ACM server as part of configuration change. However, as per design one cannot delete the mapped consoles once it is assigned to an APO plant either in ACM      |
| 000186422      | Alarm Performance Optimizer R1.1.0  | APO: Transfer Service can't connect to APO Router – HTTP 500 (Internal Server Error)  | In certain cases, APO Transfer Service will exhibit the following issues:<br>• Attempting to connect to the APO Router from the Transfer Service "Alarm Performance Optimizer - Configuration Utility" fails. The error shown states: "Not able to connect to AP   |
| 000186448      | Alarm Performance Optimizer R1.1.0  | APO: Transfer Service and/or APO Router can't communicate using any client certificates – HTTP 403 (Forbidden)                      | Attempting to connect to an APO Core OR APO Router Server from the Transfer Service 'Alarm Performance Optimizer - Configuration Utility' fails. The error shown states: "Not able to connect to APO Core server, Please Check the Logs for More Info".<br>Att     |
| 000186525      | Alarm Performance Optimizer R1.1.0  | APO: Unable to Schedule Analysis job – Analytics Package dropdown is empty / blank  | Attempting to schedule a job using the APO 'Schedule Analysis' UI fails, as the 'Analytics Package' dropdown in the 'Create Job' dialog is empty / blank.  |
| 000186552      | Alarm Performance Optimizer R1.1.0  | Nuisance Alarm Settings Link Disabled after Licensing APO   | Nuisance Alarms Settings link missed from APO web so cannot configure APO  |

| Article Number | Products   | Title  | Summary  |
|----------------|--|--|--|
| 000186683      | Alarm Performance Optimizer R1.1.0   | APO: Running an Analysis Job shows Last Run Status of "Data Fetching failed" – APO service account doesn't have permission to access HFAM-Reporting data | Attempting to run a job using the APO 'Schedule Analysis' UI fails, results in a 'Last Run Status' of "Data Fetching failed". This issue has occurred due to the APO service account not having appropriate access to HFAM-Reporting/M&R.  |
| 000186748      | Alarm Performance Optimizer R1.1.0   | APO: Analysis Jobs or 'Schedule Analysis' UI elements fail to run correctly – RabbitMQ not configured correctly  | Attempting to schedule a job using the APO 'Schedule Analysis' UI fails, as the 'Analytics Package' dropdown in the 'Create Job' dialog is empty / blank.<br><br>Analysis jobs don't appear to run and/or generate Recommendations. Some symptoms include jobs com                 |
| 000186755      | Alarm Performance Optimizer R1.1.0   | User's not able to access the Alarm Performance Optimizer website  | Summary : Only some type of accounts (admin accounts) can access APO. Error is logged in Intuition Log   |
| 000189964      | Alarm Performance Optimizer R2.0.0   | APO 2.0 License Activation Utility error   | APO 2.0 License Activation Utility fails following successful installation   |
| 000191350      | Alarm Performance Optimizer R2.0.0   | Router config utility not opening in three box setups  | Enterprise - Site APO communication error "You must install .NET Desktop Runtime to run this application" produced.  |
| 000183646      | DynAMo Metrics & Reporting 202.x, 210.x HFAM 2.2.0   | DynAMo M&R/HFAM Collector Stops Collecting Events  | DynAMo Collector channel is showing enabled, and status is showing green. Test connection also succeeds however no events are being collected. Following error is found in the collector audit file: "Disk space low – suspending event collection"                                |
| 000179345      | DynAMo Metrics & Reporting R200<br>DynAMo Metrics & Reporting R200.1<br>DynAMo Metrics & Reporting R200.2<br>DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1   | How to create a custom template in Dynamo M&R  | - How to create a custom template and report in Dynamo M&R that combines several KPI's<br>- Create compound reports  |
| 000178563      | DynAMo Metrics & Reporting R200<br>DynAMo Metrics & Reporting R200.1<br>DynAMo Metrics & Reporting R200.2<br>DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1<br>Honeywell Forge Alarm Management – Reporti | Experion upgrade to R520\R530 causes DynAMo collector data corruption  | After an Experion upgrade to R520\R530 the DynAMo M&R system using ODBC collector R50x.x caused data corruption of either the tag name or the from and to values according to what version of the driver was installed on the R2xx or HFAM Reporting collecto                      |
| 000188458      | DynAMo Metrics & Reporting R200<br>DynAMo Metrics & Reporting R200.1<br>DynAMo Metrics & Reporting R200.2<br>DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1<br>Honeywell Forge Alarm Management – Reporti | Changing runtime (service) user account using PowerShell script stops UI and licensing from working correctly  | After running the Master-Replace-UserAccount.ps1 script as described in the System Admin Guide – 'Changing the runtime user account', opening the web UI shows the licensing related error "System has stopped working as the maximum tag count license of 0 ha                    |
| 000187119      | DynAMo Metrics & Reporting R200.2<br>DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1  | Intuition Security Manager - GetRoles Exception Object reference not set to an instance of an object   | Dynamo reports will open, but only users in the 'Application Administrators' group can access the reports.<br>Also, the Intuition security configuration show error "Unexpected system error occurred".<br>The Log Viewer will include this related error: "GetRo                  |
| 000186682      | DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1  | MnR not collecting data  | <ul style="list-style-type: none"> <li>Dynamo M&amp;R Collector not collecting data</li> <li>Stopped suddenly</li> <li>"Unable to Save channel configuration. Error WhileOpening Connection."</li> <li>Test connection fails</li> <li>Cannot connect to Experion system</li> </ul> |
| 000188477      | DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1  | Collector Gets Short Events from Siemens OPC   | Summary : Lots of unrecognized messages coming into Archiver   |
| 000183489      | DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1<br>Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1  | How to Reseed the DynEvent table   | The DynEventQueue fills up and no events can be processed into the DynEvent table. The Archiver Interface log reports the following error "Arithmetic overflow error converting IDENTITY to data type int". The article provides a method of reseeding the DynE                    |
| 000188538      | DynAMo Metrics & Reporting R201.1<br>DynAMo Metrics & Reporting R202.1<br>Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1   | How do you revert channel data to a specific date and back-fill using Experion Archives?   | Method to revert data for a channel to a specific date and replace with contiguous data from Experion Archives using an ODBC channel   |
| 000186579      | DynAMo Metrics & Reporting R202.1  | Error while viewing the D&E Enforcement details Report in MnR  | D&E Enforcement Details Report in M&R is not able to be Exported in both PDF and Excel. The following error is created when accessing the report from dates 13th to the 31st. "Error: An   |



| Article Number | Products   | Title  | Summary  |
|----------------|--|--|--|
| 000178895      | DynAMo Metrics & Reporting R210.1  | Configuring https communication between DynAMo M&R core server and cross-domain server           | Require a detailed procedure on configuring https-based communication between DynAMo core server and cross-domain/proxy server. &R core server and cross-domain server is not working  |
| 000188982      | DynAMo Metrics & Reporting R210.1  | Alarm Un-Suppression by Asset  | Current Status for these active Alarms is Suppressed, but some of these are not present on the Tag-Suppression report. (not Suppressed).   |
| 000189656      | DynAMo Metrics & Reporting R210.1  | Not able to enable the HAM Collector Channel   | Collector ODBC channel is not able to enable and giving error: "Unable to save channel configuration. Failed to execute query" and in the collector UI log "[Honeywell][ODBC Driver][ISAM] Can't access SQL server event database". The Experion emsevents datab   |
| 000189944      | DynAMo Metrics & Reporting R210.1  | Not able to open Dynamo home page after restoring customer Dynamo and MES Databases              | Not able to open Dynamo home page after restoring customer Dynamo and MES Databases. Below errors are observed in MES log viewer logs.<br>"TimeColumn,UserColumn,LevelColumn,ClientIPColumn,ServiceColumn,ActionColumn,MessageColumn,ThreadColumn,LoggerColumn,    |
| 000188209      | DynAMo Metrics & Reporting R210.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1<br>Honeywell Forge Alarm Management – Reporting R2.2.1   | DynAMo M&R license error - Tag count has been exceeded   | Dynamo reporting has stopped working with error message "System has stopped working as the maximum tag count license of 25000 has been exceeded""  |
| 000175402      | DynAMo Metrics & Reporting R210.1<br>DynAMo Metrics & Reporting R202.1<br>Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1   | How do you Condense Batch Tags From M&R Pharmaceutical Accredited Sites to Reduce the Tag Count? | Procedure to change Experion \$ACTIVITY_ batch ID to main recipe name PublicName to ensure the M&R tag count does not get exceeded in pharmaceutical based processes. The procedure changes rules files and also can adjust archived information to reduce the     |
| 000184577      | DynAMo Metrics & Reporting R210.1<br>Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1  | How can you purge data from the DynAMo analyzer cache files?                                     | Instructions on how to purge data from DynAMo R210 and HFAM Reporting R2.2.x analyzer configuration files  |
| 000187384      | DynAMo Metrics & Reporting R210.1<br>Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1  | L4 DynAMo M&R/HAM Proxy Server Web Site Not Loading  | Summary : Dyanmo M&R webpage not loading correctly. Application Error appears when trying to launch the L4 Proxy Server Website. "Application Error Internal Server Error Please contact your System Administrator"  |
| 000188981      | Experion Application Server (EAS) R432<br>Experion Application Server (EAS) R500<br>Experion Application Server (EAS) R501<br>Experion Application Server (EAS) R511<br>Experion Application Server (EAS) R520<br>Honeywell Forge Alarm Management – Reporting R2.2. | Unexpected Notification Message from DynAMo Server Every 30 seconds                              | On the Experion cluster pair, the below is logged several times.<br>"hscoddcn.exe:drdbsvr .c:357: Authentication of <DynServerName> succeeded"   |
| 000189811      | Honeywell Forge Alarm Management – Reporting R2.2.0  | How to check list of Operator Position with Assets remotely                                      | How to check list of Operator Position remotely, with Assets and full Path.  |
| 000190414      | Honeywell Forge Alarm Management – Reporting R2.2.0  | DynAMo Metrics and Reporting Installation account must not be deleted                            | Unexpected System error occurred" when opening M&R landing page and "Access is denied" error when opening Archiver configuration UI, after the deletion of DynAMo M&R installation account from dynamo server and from Active directory.                           |
| 000183637      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1   | R2.2.0 Collector Install Fails at Step 2   | HFAM Reporting R2.2.0 Installation fails with the following error message in the log file "HWInstallSequencerDynAMo Metrics & Reporting.log", "Process has existed. Sts = 1" when executing PowerShell Script 'ConfigFilesBackup.ps1'                              |
| 000183973      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1   | R2.2.0 Tag List Generator Installation issue   | The R2.2.0 tag list generator installation produces the following error and stops the installation from completing successfully :<br>"UpdateXMLFile_AddChildNode_WithAttribute::WARNING::LOAD: Failed to update the C:\Program Files (x86)\Honeywell\DynAMo\Utilit |
| 000188264      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1   | HAM PHD connection cross Domain fails  | HAM to PHD connection cross Domain fails; test connection looks good, but no data is retrieved from PHD.   |
| 000185928      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1   | How do you stop collecting system and alarm events from the DCS?                                 | Describe methods to disable archiving for system alarm and events in DynAMo M&R and HAM Reporting  |

| Article Number | Products   | Title  | Summary   |
|----------------|--|--|---|
| 000188492      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1<br>DynAMo Metrics & Reporting R202.1<br>DynAMo Metrics & Reporting R210.1 | How do you exclude tags that normally have alarm enable status disabled from appearing in the suppression reports? | Sites that have SCADA or C300 tags that are defaulted to have alarm enable status set to disable via parameters 'alarmdisabled=True' or 'almenbstate=Disable', so that they never can alarm by design do not want the tags to be in the Suppression Reports or      |
| 000189115      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1<br>DynAMo Metrics & Reporting R210.1                                      | Provide ODBC connectivity matrix for DynAMo and HAM Reporting with Experion  | Provide upgrade details for collector ODBC clients connecting to Experion R520 or R530 systems  |
| 000190361      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1<br>DynAMo Metrics & Reporting R210.1                                      | Unable to load Health Monitoring page in HAM R.  | Unable to open System Health Monitoring page from HAM R website. In Intuition logs one can see below error message:<br><br>"HealthMonitoringController::GetSystemHealth threw exception - System.Net.WebException: The remote server returned an error: (500) Inter |
| 000190567      | Honeywell Forge Alarm Management – Reporting R2.2.0<br>Honeywell Forge Alarm Management – Reporting R2.2.1<br>Honeywell Forge Alarm Management – Reporting R202                      | DynAMo M&R does not display custom alarm documentation fields from D&E in M&R reports                              | M&R-D&E connection does not display custom documentation fields in M&R Alarm Properties. It still displays the default label names/fields. For example, the 'Reason for Value' and 'Potential Impact' has been re-labelled in DnE to custom names and the same      |
| 000186581      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Test connection on collector machine is failing when trying to connect with Siemens OPC server.                    | It works if Matrikon OPC explorer is connected to same OPC (for some time). However, with standard OPC connection error message "Error: Test Connection failed." and CollectorUI log error "Error in WCF Service Call = <TestSourceConnection> b__0: System.Serv    |
| 000186857      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Dynamo landing page appearing blank  | Dynamo and ACM landing page appearing blank and icons are not visible after loading URL   |
| 000186859      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Error in activate license request generation   | While generating license activation file by using Activation ID in license utility webpage it is showing the following error: "Error in activate license request generation"  |
| 000186999      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Report information not showing up after saving site changes in HAM Reporting R2.2.1                                | The following reports contained no information or little information: Standing & Stale, Shelved & Suppressed, Operator Activity, Sequence of Events, and Symptomatic Report. The DDMS view did not contain the correct information for the Configurations, Asse     |
| 000187007      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Malware reported on L4 Proxy server for DynAMo Metrics & Reporting   | IT department reports that their malware detection system has reported malware on DynAMo proxy server related to that rundll32.exe injected code into another process (apphelp.dll) via following.  |
| 000187020      | Honeywell Forge Alarm Management – Reporting R2.2.1  | DynAMo sending double reports through automatic emails   | DynAMo sending double reports through automatic emails. User receiving one email with attachment and another email without attachment.  |
| 000187204      | Honeywell Forge Alarm Management – Reporting R2.2.1  | What does R2.2.1 DDMS feature 'Return Duplicate Open Alarm' do?  | Explain what 'Return Duplicate Open Alarm' does and when to use it for regenerate cache error message "Duplicite alarm found for tag at time: mm/dd/yyyy h:mm:ss pm" or archiver interface log file error message "Duplicate alarm found for tag at time: mm/dd     |
| 000187259      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Require explanation about Shelved alarm KPI in M&R's APO report  | Summary : Shelved alarm KPI explanation and KPI data not matching   |
| 000187471      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Alarm Activity Report User Fields with not data  | Alarm Activity Report not showing the User Field values<br>The User Fields have values captured by the Rules, and these are visible in the Event Investigator Report, but the User field values are not showing the captured values in the Alarm Activity Report.   |
| 000187476      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Inactive Event Stops Queue Processing due to Process Comment   | The event queue increases in size and the Archiver Interface log file contains the following errors in order:<br>1. "Exception: Index was out of range. Must be non-negative and less than the size of the collection."<br>2. Debug message "Modified processCommen |
| 000187788      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Service not available error on opening Honeywell License activation utility  | Summary : License Activation Utility web page reports "Service not available" error while license is working fine, and all other M&R functions are working well.<br><br>•The License activation was completed and HFAM reports are working good without any issues  |
| 000188210      | Honeywell Forge Alarm Management – Reporting R2.2.1  | Deleted Operator positions from configuration page are showing in DDMS and database                                | Deleted Operator position from webpage showing in DDMS and database   |
| 000188977      | Honeywell Forge Alarm Management – Reporting R2.2.1  | MES Log Viewer Flooded with EDPSService Errors   | On the HFAM Core server, when viewing the Intuition log there are several EDPSService errors logged.<br>"EDPSService:   |

| Article Number | Products  | Title   | Summary   |
|----------------|---|---|---|
|                |   |   | http://Honeywell.DynAMo.MnR.WCFService/IEDPSWCService/GetDequelnformation"  |
| 000189572      | Honeywell Forge Alarm Management – Reporting R2.2.1   | Standing Alarm Report (24hrs) Gives error message Custom Error Module   | Standing Alarm Report (24hrs) gives error message "The custom error module does not recognize this error" and the analyzer log gives error "Exception: An item with the same key has already been added"  |
| 000189660      | Honeywell Forge Alarm Management – Reporting R2.2.1   | Procedure to increase timeout setting for HFAM Reports  | Sometime certain reports like Event Investigator would fail to open when larger time frame like 'all of last month/last 3 months/last quarter etc. is selected. Honeywell DynAMo Analyzer log and Intuition log record below time out error - "2024-07-26 09    |
| 000190928      | Honeywell Forge Alarm Management – Reporting R2.2.1   | HFAM Report Links are Disabled  | After installing or upgrading to HFAM 2.2.1 the report links are disabled in the web interface. Report links are disabled under Standard Reports, Advanced Reports, Custom Reports and User Reports.  |
| 000191161      | Honeywell Forge Alarm Management – Reporting R2.2.1   | Not able to browse PI tags from Dynamo  | Not Able to Connect to PI Server via MES Data Access Page, this has never worked on the Dynamo server before.   |
| 000187022      | Honeywell Forge Alarm Management – Reporting R2.2.1<br>Honeywell Forge Alarm Management – Reporting R2.2.0<br>DynAMo Metrics & Reporting R202.1 | Archiver not able to archive the events for some channels   | Collector is able to collect the data, but archiver is not able to archive the events for some channels.  |
| 000188472      | Honeywell Forge Process Safety Analyzer (Cloud) R201.3  | How to troubleshoot when PSA is not collecting & processing events from PHDAPP DB (source Machine)  | PSA not collecting & processing events from PHDAPP DB   |
| 000188469      | Honeywell Forge Process Safety Analyzer R2.1.0  | How to troubleshoot when PSA Stopped collecting Events in R210 version and not starting after iisreset & basic settings changes   | PSA Stopped collecting Events in R 210 version  |
| 000189005      | Honeywell Forge Process Safety Analyzer R2.1.0  | All SDs with no-cause detected and stored in DataWarehousePublishingError folder  | PSA SDA publishing error- All SDs with no-cause detected and stored in DataWarehousePublishingError folder  |
| 000189020      | Honeywell Forge Process Safety Analyzer R2.1.0  | After PSA R210 migration from R201.3 there is an issue with Area names  | After PSA R210 migration from R201.3 there is an issue with Area names. When migrating from PSA R201.3 to PSA R210 there is an issue where the legal value 'value IDs' are shown as the area name in the configuration. This is not very intuitive to the user  |
| 000189038      | Honeywell Forge Process Safety Analyzer R2.1.0<br>Honeywell Forge Process Safety Analyzer R2.1.1  | How to troubleshoot when seeing ',' instead of '.' in stock time eg7,000 instead of 7.000 in shutdownxml & reports  | Seeing ',' instead of '.' in stock time eg7,000 instead of 7.000 in shutdownxml & reports   |
| 000186674      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to resolve when SDA - Cause Effect analysis show other effects than those configured  | SDA - Cause Effect analysis show other effects than those configured  |
| 000186675      | Honeywell Forge Process Safety Analyzer R2.1.1  | PSA Safety Overview - Saving comments does not work after entering comments.  | PSA Safety Overview - Saving comments does not work   |
| 000186677      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to troubleshoot when PSA published XML files end up in DataWarehousePublishingError   | PSA published XML files end up in DataWarehousePublishingError and are not processed  |
| 000188208      | Honeywell Forge Process Safety Analyzer R2.1.1  | Antivirus Exclusion List for Process Safety Analyzer(PSA R211)  | Request for a list of PSA components or files should be excluded from antivirus scan for Process Safety Analyzer( PSA R211).  |
| 000189003      | Honeywell Forge Process Safety Analyzer R2.1.1  | R211 BLF base template does not have the attributes updated for travel time   | PSA R211 The BLF base template does not have the attributes updated for travel time   |
| 000189007      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to resolve the issue when PSA Safety Overview incorrectly processed some tags after UTT2-Final was installed.   | PSA Safety Overview - Some tags were incorrectly processed after UTT2-Final was installed.  |
| 000189009      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to resolve when PSA Event Re-processor fails for the SO assets  | PSA Event Reprocessor fails for SO equipment and deletes entries in the SO state history table.   |
| 000189011      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to resolve when Incorrect tag name is displayed in the SO State Count and Cumulative State Duration SSRS Report   | Incorrect tag name displayed in the SO State Count and the Cumulative State Duration SSRS Report  |
| 000189012      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to resolve when SO SSRS Reports' tag name filter is not functioning properly.   | The SO SSRS Reports' tag name filter is not functioning properly. This applies to the SO Cumulative State Duration SSRS Report as well as the SO State List. It appears that the Equipment Name is what the tag name filter is searching for instead of the Dis |
| 000189015      | Honeywell Forge Process Safety Analyzer R2.1.1  | How to resolve formatting of SO SSRS Reports and exported PDF-Excel when it is narrow, and the State Name filter is missing. The tag name, Comment column is too narrow in the reports, so the tag name gets spread across multiple rows. | Formatting of SO SSRS Reports and exported PDF-Excel is narrow and the State Name filter is missing. The tag name, Comment column is too narrow in the reports, so the tag name gets spread across multiple rows.   |



| Article Number | Products   | Title  | Summary   |
|----------------|--|--|---|
| 000189016      | Honeywell Forge Process Safety Analyzer R2.1.1   | How to resolve when PSA Online views are unresponsive during a bulk load and for a period after bulk load                                | PSA Online views are unresponsive during a bulk load and for a period after bulk load   |
| 000189017      | Honeywell Forge Process Safety Analyzer R2.1.1   | How to resolve >42000 rows missing from the EventSignatures table was after new assets were added to SOEquipment using the BulkLoad file | The EventSignatures table was missing >42000 rows after new assets were added to SOEquipment using the BulkLoad file, after all post-processing (build cache, etc.) was finished, and the EventSignatures database was rebuilt.   |
| 000189018      | Honeywell Forge Process Safety Analyzer R2.1.1   | The Failure report in PSA R211 needs to be removed from the base PSA installation  | The Failure report in PSA R211 needs to be removed from the base PSA installation. The SES Failure report is no longer used in the PSA application as standard. However, by default, it is deployed in the PSA database when installed. It does not exist in t  |
| 000189027      | Honeywell Forge Process Safety Analyzer R2.1.1   | SIL Final Element Verification Report is very slow on PSA R2.1.1.  | SIL Final Element Verification Report is very slow on PSA R2.1.1. We ran a query for approx. 1 year, and it took more than 20 minutes to complete and display the report.   |
| 000190997      | Honeywell Forge Process Safety Analyzer R2.1.1   | Unable to view expanded sub-reports after exporting the Shutdown Hierarchy Report to PDF or Excel.                                       | In a Shutdown Hierarchy Report, if Expanded Sub Report Value is True, then also after exporting to PDF/Excel, the user is unable to view expanded sub-reports.  |
| 000179134      | Honeywell Forge Process Safety Analyzer R201.2   | PSA Server sizing  | How to choose what size your system is (small/medium/large) for PSA setup   |
| 000178625      | Honeywell Forge Process Safety Analyzer R201.2<br>Honeywell Forge Process Safety Analyzer R201.3 | how to resolve when PSA Event Browser fail for option "Event Source" timeout exception   | PSA Event Browser fail for option "Event Source"  |
| 000178901      | Honeywell Forge Process Safety Analyzer R201.3   | Procedure for configuring CA certificate on PSA Server   | Require a detailed procedure on generating CA certificate request and deploying the CA certificate on PSA Server.   |
| 000188900      | Honeywell Forge Process Safety Analyzer R201.3   | PSA System health information not working after service accounts updated   | The PSA System health page is not working after the service account password was changed and updated in all of the AppPools, windows services etc. Seeing an error related to login when the page is shown.<br>"PSAHealthMonitoringAPI.HoneywellIMESProcessSafety   |
| 000188903      | Honeywell Forge Process Safety Analyzer R201.3   | PSA SES Safety View not updating   | When applying filter values to event list in Safety View the event list become empty when navigating to Report tab and back.  |
| 000189205      | UserAlert R300<br>UserAlert R310<br>UserAlert R320<br>UserAlert R321                             | Disabling URT messages also disables user alerts   | <ul style="list-style-type: none"> <li>Knowledge Article# 155053 advises to uncheck Notifications checkbox in order to stop URT COMMS FAILED messages in Station</li> <li>This action will disrupt Alerts being transmitted to Operators when using UserAlert\Dynamo A&amp;N</li> </ul>   |
| 000175558      | UserAlert R321   | UserAlert: Alerts and emails are not being generated; Explorer cannot connect to server  | <p>In certain cases, UserAlert will exhibit the following issues:</p> <ul style="list-style-type: none"> <li>Alerts and/or emails are not being generated.</li> <li>UserAlert Explorer is unable to connect to the server even through all of the services are currently running. <ul style="list-style-type: none"> <li>The message will contain "E</li> </ul> </li> </ul> |
| 000191326      | UserAlert R321   | The UserAlert Explorer does not work on Experion Flex /console station after upgrade from EPKS R510.1 to R520.2                          | User Alert Explorer does not work on an Experion Console station machine with the error message "Active X component can't create object" after it was migrated from EPKS R510.1 to R520.2. Events logs produce DCOM error "DCOM was unable to communicate with  |

[Back Home](#)

# Honeywell Forge Operations Management

## Knowledge Article: Summary of Articles – 2024

Below is a list of knowledge articles published to **Process.Honeywell.com** for the following supported products:

- Uniformance Executive R301 – 330.1
- Uniformance KPI R121 – R140.1
- Honeywell Forge Operations Logbook R240.1 – R246.2
- Honeywell Forge Operations Monitoring R240.1 – R246.2

| Article Number | Products  | Title   | Summary  |
|----------------|---|---|--|
| 000187139      | Forge Operations Logbook R242.1   | Description includes xml code after copy and paste reason to inside action for LR                       | Description includes xml code (which is incorrect) after copy and paste reason to inside action for LR. There should not be any xml code in any description.   |
| 000187138      | Forge Operations Logbook R242.1<br>Forge Operations Logbook R243<br>Forge Operations Logbook R243.2<br>Honeywell Forge Operations LogBook R244.1  | User is required to use scroll bar with report having DET snippet side by side for numeric control type | DET snippet side by side by having numeric shows horizontal scroll bar in report   |
| 000187121      | Forge Operations Logbook R242.1<br>Forge Operations Logbook R243<br>Forge Operations Logbook R243.2<br>Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operatio    | How to configure Alarm Snippet in Logbook   | How to integrate HFOM with HFAM for Alarm Snippet.   |
| 000187691      | Forge Operations Logbook R243.2<br>Forge Operations Monitoring R243.2<br>Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell    | Does HFOM support SAML or OAuth?  | Which authentication does HFOM Support (SAML, OAuth or both)?  |
| 000187047      | Forge Operations Monitoring R243.2  | In ACM alarm Tag name update reflect in L3LR  | Impact of Updating ACM Alarm Tag to LR   |
| 000186863      | HFOM 244.1<br>DOS 244.1<br>Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations Monitoring R244.1  | Domain Change procedure for DOS, HFOM   | This article has the detailed procedure attached on how to modify the existing domain to a new domain for DOS. These steps have been validated in Exxon environment.   |
| 000187135      | Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2  | Shift summary report font size is becoming small when convert to PDF                                    | Shift summary report font size is becoming small when convert to PDF with table snippet having 11 columns.   |
| 000187598      | Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R244.1<br>Honeywell Forge Operations Monit      | How to change local date and time format in client machine  | This article will with the settings needed to modify the date and time format in client browser  |
| 000188248      | Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitor | Monitoring_ModelAuditArchiveJob is failing  | Monitoring_ModelAuditArchiveJob fails with following error, "CREATE TABLE permission denied in database Honeywell.MES.Operations.DataModel.OperationsDB".  |
| 000186110      | Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations Monitoring R244.1   | Unable to save Scope in Honeywell Forge Operations Management R244.1                                    | "The transaction associated with the current connection has completed but has not been disposed. The transaction must be disposed before the connection can be used to execute SQL statements." error is observed when save scope in HFOM R244.1 |
| 000189641      | Honeywell Forge Operations LogBook R245.1   | Operations Logbook installation error related to Adobe  | Adobe installation error is observed although Adobe is already installed. "Adobe PDF iFilter 11 for 64-bit platform is required for Logbook Application server installation".  |
| 000191018      | Honeywell Forge Operations LogBook R245.1   | HFOL R245 installation failed at Honeywell Intuition Time Management step                               | HFOL R245 installation failed at Honeywell Intuition Time Management step due to "Please wait while Honeywell Intuition: TimeManagement Updating Application Trust Binding" message.   |
| 000188508      | Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1  | Installation error for HFOM Excel client  | Installation error for HFOM Excel client tools. DMRequest.XML not Exists in the required path.   |

| Article Number | Products   | Title   | Summary   |
|----------------|--|---|---|
|                | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R245.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Mo   |   |   |
| 000187064      | Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Monitoring R245.1  | Diagonal migration from DOS R220 to R245.1  | This article covers the steps needed to do step wise migration from DOS R220 to R240 and then from R240 to R245.1   |
| 000191017      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2   | HFOL migration from 240 to 246  | What are the steps for HFOL migration from 240 to 246?  |
| 000190613      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1   | Logbook, Monitoring reports page error post upgrade                                 | The reports link from Logbook and Monitoring page throwing error post upgrade to 246.2. This article with help with troubleshooting any navigation node overwrite issue.  |
| 000186833      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | What to do if user cannot use Logbook or Monitoring due to license                  | Summary : What to do if user cannot use Logbook or Monitoring due to license due to license.  |
| 000187684      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Flexera License Configuration checklist - HFOM/HFOL R246.1 and above installation   | Migrating HFOM from any old version to HFOM/HFOL R246.1 and above- Flexera License Configuration checklist  |
| 000189280      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Hierarchy Window refreshes and snaps to top after asset selection                   | HFOM R246.1 - LR Console Hierarchy Window refreshes and snaps to top after asset selection.   |
| 000190294      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Compatibility with HFOM R246  | Summary : Are Microsoft Office Excel 2021, SQL Server 2022 and Windows Server 2022 compatible with HFOM (Honeywell Forge Operations Management) R246.1?   |
| 000191033      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Tagcache is not generated automatically by DAS                                      | Summary : Tagcache not generated for DAS in HFOM R246.2.  |
| 000187429      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.2   | License Activation utility error "Error in ProcessActivationresponse"               | While activating license, there was error "Error in ProcessActivationresponse". But the Features and Borrowed features tab show the license details. While testing the connection through the tool shared in 246.2 release, the connection fails with error "Th |
| 000187685      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2   | HFOM/HFOL Flexera Licensing FAQ   | Frequently asked questions on HFOM/HFOL Flexera Licensing   |
| 000186782      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management R246.1  | Unable to start IIS on logbook server   | Unable to start up IIS in R246 Logbook server after changing NIC.   |
| 000186784      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management R246.1  | Unable to start up Logbook app pools in R246.1                                      | Logbook app pools failed to start up even though IISreset is successful. "Keyset does not exist" error is observed when entering the password again for the app pool.   |
| 000186785      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management R246.1  | Logbook app pool failed to start due to corrupted certificate                       | After certificate change logbook app pools failed to start up in R246.1.  |
| 000186518      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1  | Chrome or Edge is not working in new version.                                       | Chrome or Edge is not working in new version. Getting browser error as ERR_SSL_KEY_USAGE_INCOMPATIBLE   |
| 000186562      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1  | Installation failure due to NTLM Authentication issue                               | Intuition platform installation was failing due to service account validation resulted with error.  |
| 000185889      | Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Monitoring R246.1  | Operations Monitoring License not working after HFOPM R246.1 upgrade                | Operations Logbook license is applied first followed by Operations Monitoring license. Logbook pages work fine whereas Monitoring page throws license error.  |
| 000187604      | Honeywell Forge Operations LogBook R246.2  | Please contact the system administrator error at Logbook overview or Comments pages | Operations Management Logbook R246.2 - Error when specifying date range in Comments tab   |
| 000188439      | Honeywell Forge Operations Logbook R246.2  | Shift Summary PDF Generation Takes time   | Html to PDF Conversion of Shift Summary is taking time approximately 5min and sometimes even more   |

| Article Number | Products  | Title  | Summary  |
|----------------|---|--|--|
| 000188550      | Honeywell Forge Operations LogBook R246.2   | License error at Logbook page after upgrade to R246.2  | License Error. Error occurred during license check.  |
| 000188863      | Honeywell Forge Operations LogBook R246.2   | User cannot create report for the previous shift beyond its shift end time and grace time      | Error while saving logbooks after upgrading to HFOL R246.2.  |
| 000188957      | Honeywell Forge Operations LogBook R246.2   | Recreate logbook shift report for past date  | User is able to go back and recreate older Logbook shift summary report for past dates.  |
| 000189238      | Honeywell Forge Operations Logbook R246.2   | Auto copy is not working as expected for Table type snippet                                    | In logbook, Auto copy is not working for table snippet. Comments were not copied to next shift.  |
| 000189256      | Honeywell Forge Operations LogBook R246.2   | The shift summary report is not loaded the first time for an asset                             | Operations Management Logbook R246.2 - The reports are not loaded the first time for an asset. User has to click on filter, with including children checked then click Apply button for the reports to load properly.    |
| 000190235      | Honeywell Forge Operations LogBook R246.2   | Cannot select limit types in subscription of Operations Monitoring SSRS reports                | Summary : Cannot select limit types in subscription of Operations Monitoring SSRS reports  |
| 000190237      | Honeywell Forge Operations LogBook R246.2   | Shift Summary Asset column is too short and not expandable                                     | Summary : Operations Management Logbook R246.2 - Shift Summary Asset column is too short and not expandable  |
| 000187097      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.2   | Honeywell Operation Management (HFOM/HFOL) Case Investigation Quick Guide                      | Analyzing support tickets effectively is crucial for identifying and resolving customer issues efficiently. Here's a step-by-step quick guide on how to analyze support tickets:   |
| 000189646      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.2   | Error login to the License Activation Utility  | "Error in Authorize, check logs for more details".   |
| 000187525      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | Multiple visualization issues with users after upgrading to HFOM R246.2                        | Multiple issues with Logbook and Monitoring user interface where visualization is not normal. The issue happens to multiple users but also does not happen for many users.   |
| 000187526      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | Monitoring installation stuck on App server with Prerequisite Check Error                      | HFOM 246 Upgrade stuck at Application server with message "Ensure all configured LR Synchronization are completed and suspended".  |
| 000187535      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | Unable to create new DAS or select DAS plugin type after upgrade to HFOM R246                  | Error occurred in getting plugin types.  |
| 000187537      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | "Unexpected system error occurred. Please contact the Administrator" error at MES Landing Page | Unauthorised exception is observed in the URL.   |
| 000188308      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | HFOM installation stuck at Honeywell Forge Operation Management step                           | There is no error message, but the Operation Management installation step stuck for a long time.   |
| 000188549      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | MES landing page unexpected system error occurred  | "Unexpected system error occurred. Please contact the Administrator" message is observed when access MES landing page after HFOM R246.2 upgrade.   |
| 000189567      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | HFOM - Vulnerability with Microsoft Message Queuing (MSMQ)                                     | Microsoft Message Queuing (MSMQ) RCE CVE-2024-30080 impact on HFOM application   |
| 000189709      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | Unable to login to License Activation Utility  | "Service Not Available" is observed when login to License Activation Utility for Honeywell Forge Operations Monitoring/Logbook   |
| 000190233      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | Errors applying HFOM R246.2 Patch 1  | Need help to apply R246.2 patch1   |
| 000190982      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2   | Application is not available in System Configuration   | Application option is not available in System Configuration menu for certain user.   |
| 000190254      | Honeywell Forge Operations LogBook R246.2<br>Honeywell Forge Operations Monitoring R246.2<br>Honeywell Forge Operations LogBook R244.1<br>Honeywell Forge Operations LogBook R245.1<br>Honeywell Forge Operations LogBook R246.1<br>Honeywell Forge Operations Management | Instructions overwrite Reason, Consequence and Actions fields in LR                            | Summary : Instructions overwrite Reason, Consequence and Actions fields in Limit Repository  |
| 000186097      | Honeywell Forge Operations Management R245.1  | HFOM R245 rename node script error   | Rename node HFOM 245 script error: "Invalid object name 'Honeywell.MES.Core.DataModel.SystemCatalogs.dbo.Services'".   |
| 000186098      | Honeywell Forge Operations Management R245.1  | Honeywell Forge Operations Monitoring email notification is not working                        | Honeywell Forge Operations Monitoring R245.1 email notification is not working after notification is configured and deviation is triggered. This happens where HFOM and HFAM databases are installed on the same server. |
| 000187835      | Honeywell Forge Operations Management R245.1  | Please Contact System Administrator Error while creating Logbook under particular Asset        | Getting Error in Shift Summary page while creating new logbook only under particular Asset. User is able to create logbook for rest all of the assets.   |
| 000187816      | Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Management R246.1  | Limit is not displayed in Trend for Honeywell Forge Operations Monitoring (HFOM)               | The limit trend is not show on the graph (HFOM R245).  |

| Article Number | Products   | Title   | Summary   |
|----------------|--|---|---|
| 000189703      | Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Management R246.1   | Is it possible for user to acknowledge standing order?  | Some Standing Orders open on Friday and close on Monday. We need the same user to be able to acknowledge the same Standing Order on different days. Is it possible?   |
| 000189912      | Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Management R246.1   | Both Historian and DCS tags coming over from ACM to LR are not displayed  | Limit Repository Historian/DCS tag filter does not display both Historian and DCS tags from ACM.  |
| 000189966      | Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Management R246.1   | Is it possible to extract information related to Standing Order in a report?  | After acknowledging the Standing Order, a list of users who performed the acknowledgement is generated. Is it possible to extract a report containing all Standing Orders and which users performed the acknowledgement?  |
| 000188151      | Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Monitoring R245.1   | Object reference not set to an instance of object when configuring monitoring notification                                  | HFOM R245 Notification alert configuration  |
| 000190958      | Honeywell Forge Operations Management R245.1<br>Honeywell Forge Operations Monitoring R245.1   | Inserting Logo in the shift summary report  | The logbook application enables the user to generate shift summary report with the company logo visible in the PDF format of the report. The position of the logo can be selected according to the company branding guidelines. The default position of the log |
| 000185959      | Honeywell Forge Operations Management R246.1   | Operations alert client not connecting with server  | Operations Alert Client is showing reconnecting & not showing alerts  |
| 000186160      | Honeywell Forge Operations Management R246.1   | HFOM R246 License activation fails with ACTIVATION_IO_COUNT_EXCEEDED error  | Unable to activate HFOM R246.1 license due to ACTIVATION_IO_COUNT_EXCEEDED error  |
| 000186426      | Honeywell Forge Operations Management R246.1   | Unable to download response file for activating license   | Unable to download the .bin file for activation request or license return.  |
| 000186513      | Honeywell Forge Operations Management R246.1   | SQL query failed because of incorrect syntax  | SQL query failed even though test passed.   |
| 000187836      | Honeywell Forge Operations Management R246.1   | Post Upgrade to R246.1, Getting Error and not able to add datasources under license Information page                        | Post Upgrade to R246.1, Admin user is getting Error and not able to add data sources under license Information page   |
| 000187852      | Honeywell Forge Operations Management R246.1   | Restoration of Deleted asset from AssetTaskDB   | Retrieving the asset from IsDelete=1  |
| 000190025      | Honeywell Forge Operations Management R246.1   | HFOM Home page is not loading   | HFOM - Home page is not loading in a test server after installation.  |
| 000190402      | Honeywell Forge Operations Management R246.1   | ODBC connection in Intuition DAS  | Plugin Configuration using SQL Plugin to connect through ODBC   |
| 000190526      | Honeywell Forge Operations Management R246.1   | Flexera License Server Java version upgrade Procedure   | For HFOM license server java Open Red Hat latest version upgrade procedure  |
| 000186900      | Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1   | Limit value cannot be modified as user does not have permission for this Limit Type message                                 | HFOM R246.2 - Limit value cannot be modified as user does not have permission for this Limit Type message is observed when open a Limit Repository variable.  |
| 000189295      | Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Backfill create duplicate deviations  | Manuals backfill in monitoring created duplicate deviations in Honeywell Forge Operations Monitoring HFOM R246.   |
| 000187170      | Honeywell Forge Operations Management R246.1<br>Honeywell Forge Operations Monitoring R246.2   | HOT Task page Start Task icon is missing  | Despite enabling all security tasks related to tasks, Users are not able to see the "Start Tasks" option.   |
| 000190627      | Honeywell Forge Operations Management R246.2   | Please contact System Administrator Error was thrown while approving 1 month old shift summary                              | Please contact System Administrator Error was thrown while approving one month old shift summary Report   |
| 000190907      | Honeywell Forge Operations Management R246.2   | Variable Validation Failed for the Variable Error upon saving new instruction   | Variable Validation Failed for the Variable Error upon saving new instruction Post to R246.2 upgrade  |
| 000191660      | Honeywell Forge Operations Management R246.2   | HOTO Authentication is unsuccessful.  | HOTO Authentication is unsuccessful. Only change is service and admin account password change and certificate renewal   |
| 000187352      | Honeywell Forge Operations Monitoring R244.1   | Re-provisioning of LR MiniACMDB   | After the ACM321.12 HF7 update the MiniACMDB sync at L4 LR has error : "Expected column 'LR_DATA_SOURCE' was not found on the DataTable to be applied to the destination table 'VT_Console'." This article will help to resolve the same.                       |
| 000188245      | Honeywell Forge Operations Monitoring R244.1   | Steps to perform at LR end while applying ACM R321.12 HF7   | While applying ACM hotfix, need to follow the steps in proper sequence so as not to break the L3-L4 LR sync. This article will help in clarifying the steps.  |
| 000191045      | Honeywell Forge Operations Monitoring R244.1   | User is able to Publish Discrete Targets from Excel Add in with Impact Factor Fields selected without any warning or errors | User is able to Publish Discrete Targets from Excel Add in with Impact Factor Fields and those were getting Displayed in Target Configuration Page. Impact Factor is not applicable for Discrete Targets  |
| 000183763      | Honeywell Forge Operations Monitoring R244.1<br>Honeywell Forge Operations Monitoring R245.1<br>Honeywell Forge Operations Monitoring R246.1 | Large limit value does not show up in the Limit Repository page   | Large limit value 1,000,000 or higher does not show up in the Limit Repository page.  |
| 000188195      | Honeywell Forge Operations Monitoring R244.1<br>Honeywell Forge Operations Monitoring R245.1   | What does the Activity Type mean in Activities table?   | What does Activity Type number represent in [Activities] table?   |

| Article Number | Products   | Title   | Summary   |
|----------------|--|---|---|
|                | Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2   |   |   |
| 000187630      | Honeywell Forge Operations Monitoring R245.1   | Loading of Variable Limits page takes 5 minutes to complete   | Loading of HFOM variable data takes 5 minutes to complete   |
| 000189598      | Honeywell Forge Operations Monitoring R245.1   | Logbook search prompts for re-enter credentials often   | When user do search in logbook with keywords and results the reports. But when try to open report, each time it asks for a password and username.                             |
| 000191513      | Honeywell Forge Operations Monitoring R245.1   | No email notification for deviation in HFOM R245.1  | The notification email was not generated in HFOM R245.1   |
| 000187693      | Honeywell Forge Operations Monitoring R245.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Data source is either invalid or not licensed error occurred in configuring health target in HFOM R246            | HFOM 246.1 Error in posting limit when editing health target.   |
| 000188432      | Honeywell Forge Operations Monitoring R245.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Missing deviation in Honeywell Forge Operations Monitoring for one target   | Target processing not working properly for one target.  |
| 000191561      | Honeywell Forge Operations Monitoring R245.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Deviation does not match data in Historian  | DOM does not show downtimes on health monitoring when value is changed in Historian.  |
| 000191697      | Honeywell Forge Operations Monitoring R245.1<br>Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2 | Incorrect decimal display in Spanish environment  | Summary : Incorrect decimal display is observed between Operations Monitoring and PHD Historian in Spanish environment (browser, language setting...).                        |
| 000187392      | Honeywell Forge Operations Monitoring R246.1   | HFOM 246.1 action icons are not loading inside HCP portal   | In latest Portal version 3.2.0.55, the HFOM related action icons are not loading, the Refresh, Save Preference, Apply Preference icons beside the TimeControl                 |
| 000189014      | Honeywell Forge Operations Monitoring R246.1   | License Activation Utility Installation failing with Error 1603   | License Activation Utility Giving Error 1603 while installation   |
| 000190156      | Honeywell Forge Operations Monitoring R246.1   | Portable HOM Excel addin installable media from source ISO  | Extracting portable Excel addin components from ISO to install in client machine downloading through software of respective site.   |
| 000190157      | Honeywell Forge Operations Monitoring R246.1   | Flexera License Server HTTPS conversion Procedure   | Flexera License Server HTTPS conversion Procedure with sample syntax  |
| 000186512      | Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2   | Print Preview at SQL Query does not work in Chrome or Edge  | Configure SQL query in HFOM R246 then click on print preview icon and no preview is observed.   |
| 000190994      | Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2   | FlexNet License Server failed to start up on HOM server   | "Unexpected system error occurred. Please contact the Administrator." is observed on Honeywell Operations Monitoring server.  |
| 000190995      | Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2   | An existing connection was forcibly closed by the remote host   | Server Error in '/MES' Application. An existing connection was forcibly closed by the remote host   |
| 000191035      | Honeywell Forge Operations Monitoring R246.1<br>Honeywell Forge Operations Monitoring R246.2   | Monitoring is not working for HFOM R246.2   | Summary : Subject: Monitoring is not processing for HFOM R246.2.  |
| 000187536      | Honeywell Forge Operations Monitoring R246.2   | The content type/html; charset=utf-8 of the response message does not match the content type of the binding error | Observed the content type/html; charset=utf-8 of the response message does not match the content type of the binding at the Monitoring summary page.                          |
| 000187617      | Honeywell Forge Operations Monitoring R246.2   | Limit Repository boundary or operating limits values are being rounded  | Operations Management R246.2 - Limit Repository Boundary and Operating Limit values are being rounded up or down.   |
| 000187783      | Honeywell Forge Operations Monitoring R246.2   | User is unable to edit mode based operating instruction template.   | User is unable to edit mode based operating instruction template. Ended up with Error "Posting Mode's tag data to asset through asset service failed"                         |
| 000189156      | Honeywell Forge Operations Monitoring R246.2   | HOM246.2 Patch1 DB script execution error<br>OPTIMIZE_FOR_SEQUENTIAL_KEY  | While installing the 246.2 Patch1 on DB server throwing error for key 'OPTIMIZE_FOR_SEQUENTIAL_KEY'   |
| 000189258      | Honeywell Forge Operations Monitoring R246.2   | Save preference for sort with Variable name change to Asset name  | If user goes into a particular limit and hit the "grid" button (Go back to Summary Page), the Sort By always changes to Asset Name, no matter if user has preferences or not. |
| 000189279      | Honeywell Forge Operations Monitoring R246.2   | Filter and Sort at Variable limits page does not return correct result  | Filter and Sort at Variable limits page does not return correct result.   |
| 000189605      | Honeywell Forge Operations Monitoring R246.2   | Reason list must be kept in the order that they are entered on Health Monitoring page                             | When there is more than one reason for health target deviation, the reason is not showed in the order that they are entered in HFOM R246.2.                                   |
| 000189640      | Honeywell Forge Operations Monitoring R246.2   | Upgrade cannot proceed due to "Number of LRs present in this system are more than 2" message                      | Upgrade to R246.2 stuck with "Number of LRs present in this system are more than 2" message.  |
| 000189833      | Honeywell Forge Operations Monitoring R246.2   | IP21 server OPC Server to HOM communication Architecture  | Communication establishment architecture for IP21 to HOM data fetching (Ex: Ellipsys OPC Server)  |
| 000190666      | Honeywell Forge Operations Monitoring R246.2   | Ability to filter for asset at Monitoring Target Configuration page   | It is useful for admin to see which targets and how many targets are assigned to one specific asset at the Target Configuration page.   |



| Article Number | Products   | Title   | Summary   |
|----------------|--|---|---|
| 000190667      | Honeywell Forge Operations Monitoring R246.2           | Invalid data source error when updating limits using LR excel addin               | User is unable to update limits via the Limit Repository excel addin due to invalid or unlicensed data source.  |
| 000186804      | R245.1<br>Honeywell Forge Operations Management R245.1 | HangFire server issue, Operation scheduler is not working                         | Hangfire server doesn't get initiated even after Operation Scheduler app pool recycle. Background Jobs also don't run as a result.  |
| 000185946      | Uniformance Executive R330.1                           | UNEX State indicator based on different measures                                  | We need to highlight the quantity cell based on delta column. condition for state indicator is if Delta > LL then it is green color else it is red color. Currently there an option to apply only state indicator on same measure. This Article will help to ac |
| 000187867      | Uniformance Executive R330.1                           | Custom script to export UNEX dashboard to PDF format                              | There is requirement from customers to add the PDF export button on the dashboard template level instead of share options, this article helps to add the script to render the dashboard into PDF format.  |
| 000190473      | Uniformance Executive R330.1                           | UNEX prerequisite Python nltk Module installation using CMD                       | Python nltk Module is prerequisite for UNEX installation, in non-internet-based machine we need to install it manually using CMD, this article provides the steps to install the same.  |
| 000190474      | Uniformance Executive R330.1                           | UNEX prerequisite Python pandas Module installation using CMD                     | Python pandas Module is prerequisite for UNEX installation, in non-internet-based machine we need to install it manually using CMD, this article provides the steps to install the same.  |
| 000190475      | Uniformance Executive R330.1                           | UNEX prerequisite Python requests Module installation using CMD                   | Python requests Module is prerequisite for UNEX installation, in non-internet-based machine we need to install it manually using CMD, this article provides the steps to install the same.  |
| 000190480      | Uniformance Executive R330.1                           | Revision history and roll back to a previous revision of objects in UNEX          | The Revision History dialog lists all the revisions or changes that happened to this item. Each revision corresponds to a check in by a specific account, or an event such as the initial file creation in UNEX will maintain the revision copy with comment    |
| 000190855      | Uniformance Executive R330.1                           | Service account recommendations   | This Article helps to understand the basic Service account recommendations for intuition-based applications.  |
| 000187292      | Uniformance KPI  | SSRS Reports are not accessible from web portal says The Service is not available | SSRS report server version is migrated from older version to new version then SSRS web service didn't seem to have a problem you could browse the web service and render reports. Just not the portal, if access the reports from portal then it says The Servi |
| 000189558      | Uniformance KPI R130.1                                 | Procedure to add logo in all pages in MES application                             | This document captures the detailed steps to be followed if a customer wants to display their plant/refinery logo to be displayed in MES landing page and inside the application pages.   |

[Back Home](#)

# Current Product Releases

## Advanced Applications:

### Honeywell Alarm Management

- Reporting **R2.2.1**
- Alarm Performance Optimizer **R2.0.0**
- Documentation (**ACM R321.12.7**)
- Notifications (UA R321.2)
- Process Safety Analyzer **R2.1.1**

### Honeywell Operations Management **R246.2**

- Operations Logbook
- Operations Monitoring
- Operations Instructions
- Operations Limit Repository

### UniSim Design Suite

- UniSim Design **R500**

### Honeywell Workforce Competency **R530.1**

- Process Training Simulator
- Tutor
- Curriculum
- ProSim

### Honeywell Production Management

- Production Accounting and Reconciliation **R212.3**

### Honeywell APC (Profit Suite)

- Release **R513.1**

### Uniformance

- Uniformance PHD **R430**
- Uniformance Process Studio R323
- Uniformance Asset Sentinel **R532**
- Uniformance Insight **R240**
- Uniformance Cloud Historian R100
- Uniformance Executive **R331**
- Uniformance KPI **R140.1**

### Control Performance Monitor

- Control Performance Analytics-Unified (CPA-Unified) **R610.1**
- Taiji PID **R320.2**

### Honeywell Blending and Movement (HBM) Suite

- Blending and Movement (PBM) **R530.2**
- Blend Performance Monitor (BPM)
- Experion Blend Controller (EBC)
- Experion Tank Monitor (ETM)
- Profit Inventory Monitor (PIM)
- Profit Blend Controller (PBC)
- Profit Blend Optimizer (PBO)
- LIMS Viewer (LV)
- Profit Movement Management:
  - Movement Monitor (MM)
  - Movement Control (MC)

[Back Home](#)



# Contact Information

All GTAC support should be directed through <https://www.process.honeywell.com/en-US/contact-us/customer-support-contacts/Pages/default.aspx> Portal.

## Americas Support Centre Contact Information

|  |  |                |
|--|--|----------------|
| Forge Blending & Movement (FBM/PBM/BMA/OM&S) Support | <a href="mailto:rac.support@honeywell.com">rac.support@honeywell.com</a>         | 1-289-333-1500 |
| OptiVision Help Desk                                 | <a href="mailto:optihelpgroup@honeywell.com">optihelpgroup@honeywell.com</a>     | 1-513-595-8944 |
| Honeywell Forge APC (Profit Suite) Support           | <a href="mailto:apc.apptech@honeywell.com">apc.apptech@honeywell.com</a>         | 1-800-822-7673 |
| Technical Assistance Centre (TAC) – Americas         |  | 1-800-822-7673 |
| Uniformance Help Desk                                | <a href="mailto:support@honeywell.com">support@honeywell.com</a>                 | 1-403-216-2870 |
| UniSim Design Suite Support                          | <a href="mailto:Unisim.Support@honeywell.com">Unisim.Support@honeywell.com</a>   | 1-800-822-7673 |
| Honeywell Forge Workforce Competency Support         | <a href="mailto:hpscusersupport@honeywell.com">hpscusersupport@honeywell.com</a> | 1-800-822-7673 |

## Asia Pacific (AP) Technical Assistance Centre (TAC) for Honeywell Connected Industrial contacts

|   |  |                  |
|---|--|------------------|
| Honeywell Forge APC (Profit Suite) Support          | <a href="mailto:apc.support.emea@honeywell.com">apc.support.emea@honeywell.com</a> |                  |
| OptiVision Help Desk                                | <a href="mailto:p3its_oncall@honeywell.com">p3its_oncall@honeywell.com</a>         | + 358 20752 2300 |
| Forge Blending and Movement (FBM) Solutions Support | <a href="mailto:bma.support.ap@honeywell.com">bma.support.ap@honeywell.com</a>     |                  |
| UniSim Design Suite Support                         | <a href="mailto:unisim.support@honeywell.com">unisim.support@honeywell.com</a>     |                  |
| Honeywell Forge Workforce Competency Support        | <a href="mailto:hpscusersupport@honeywell.com">hpscusersupport@honeywell.com</a>   |                  |

## Honeywell Asia Pacific regional GCCC hotlines:

|  |  |                  |
|--|--|------------------|
| Australia                                    | <a href="mailto:GCCC.Pacific.HPS@Honeywell.com">GCCC.Pacific.HPS@Honeywell.com</a> | 1 300 301 135    |
| China:                                       | 400-820-0386   | 800-820-0237     |
| India:                                       |  | 1-800 2335051    |
| Indonesia:                                   |  | 0018-03-440-212  |
| Malaysia:                                    |  | 1 800-812-674    |
| New Zealand:                                 |  | 0800 855 663     |
| Pacific (outside Australia and New Zealand): |  | +65 6787 1788    |
| Philippines:                                 |  | 1-800-1441-0223  |
| Singapore:                                   |  | 6823-2215        |
| Taiwan:                                      |  | 0800-666-051     |
| Thailand:                                    |  | 0018-004-415-283 |

## Europe and Middle East and Africa, (EMEA) Technical Assistance Centre (TAC) for Honeywell Connected Industrial contacts

|                                   |  |                    |
|-----------------------------------|--|--------------------|
| Control Performance Monitor (CPM) | <a href="mailto:CPM.support.emea@honeywell.com">CPM.support.emea@honeywell.com</a> | All global queries |
| OptiVision Help Desk              | <a href="mailto:p3its_oncall@honeywell.com">p3its_oncall@honeywell.com</a>         | + 358 17 57 89 300 |

|   |  |                   |
|---|--|-------------------|
| <b>EMEA Honeywell Connected Industrial Helpline</b> |  | +32 (0)2 728 2200 |
| Honeywell Forge APC (Profit Suite)                  | <a href="mailto:apc.support.emea@honeywell.com">apc.support.emea@honeywell.com</a> |                   |
| Production Control Centre                           | <a href="mailto:kunde@honeywell.com">kunde@honeywell.com</a>                       | +47 6676 2180     |
| Forge Blending and Movement (FBM)                   | <a href="mailto:bma.support.emea@honeywell.com">bma.support.emea@honeywell.com</a> |                   |
| Honeywell Forge Workforce Competency Support        | <a href="mailto:hpscusersupport@honeywell.com">hpscusersupport@honeywell.com</a>   |                   |
| UniSim Design Suite Support                         | <a href="mailto:unisim.support@honeywell.com">unisim.support@honeywell.com</a>     |                   |
| Automation College                                  | <a href="http://www.automationcollege.com">www.automationcollege.com</a>           |                   |

For questions, comments, or archived copies of the Guardian newsletter, please contact Gunjeet Chaudhari at [Gunjeet.Chaudhari@Honeywell.com](mailto:Gunjeet.Chaudhari@Honeywell.com).

## Honeywell Process Solutions

1250 West Sam Houston Parkway South  
Houston, TX 77042

Honeywell Control Systems Ltd, Honeywell  
House Skimped Hill Lane Bracknell RG12 1EB

555 Huanke Road, Zhangjiang Hi-Tech Park,  
Shanghai, China 201203

[www.honeywell.com/ps](http://www.honeywell.com/ps)

[Back Home](#)