SYSTEM HINTS NEWSLETTER

DECEMBER 2023

Honeywell

MONTHLY SYSTEM HINTS NEWSLETTER

The Honeywell Information, News and Tips (HINTS) monthly newsletter covers timely issues ranging from Honeywell Users Group and cybersecurity, to Priority Notifications, product releases and updates and more.

To access and subscribe to HINTS newsletter go to

https://process.honeywell.com/us/en/support/support-newsletters

where you can consult previous releases and be notified about latest publication (after you are subscribed to).

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Sneak preview of the 2024 Global Honeywell Users Group theme

The 2024 Honeywell Users Group (HUG) theme AHEAD OF THE CURVE delineates leadership and forward thinking.

Honeywell and our annual HUG conference are focused on innovation and technological advancements that bring impactful outcomes to our customers.

AHEAD OF THE CURVE symbolizes our commitment to help customers achieve safer, more reliable, efficient and sustainable operations through a pioneering spirit and drive to shape the future.

Stay ahead of the curve, and stay updated here in HINTS.

Plus you can connect with your HUG steering committee – meet the 2024 Global HUG Steering Committee members:
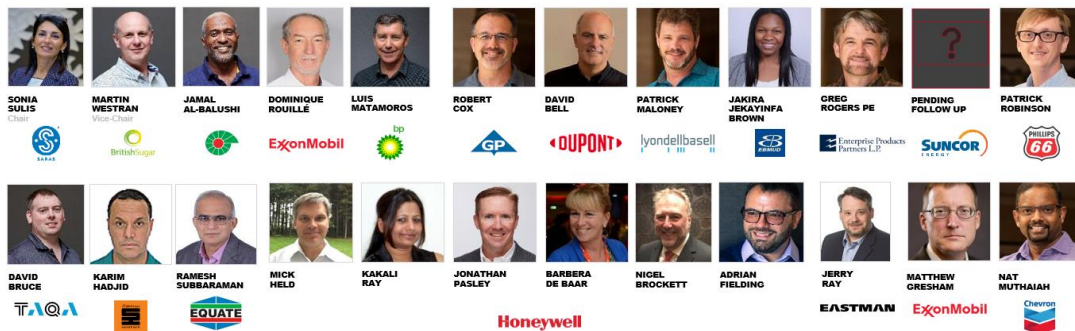
See you in Madrid, Spain, June 10-13, 2024!
Your Honeywell Users Group Team.
usersgroup@honeywell.com

Global Honeywell Academy Training Solutions

Partnership Excellence Program

Our "Partnership Excellence Program" is a journey to unlock your unparalleled Training Potential and enable others for success. We focus on equipping customers with the skills and confidence needed to make everlasting Influence in the training and development field.

Key Program Elements:

•	Train the Trainer: Our experts provide results driven trainings to customer's instructors to become a certified professionals in training facilitation. We have virtual classroom and in-person workshop trainings to provide versatile and comprehensive training experiences.

•	Online assessment and certification: We have ideal online platforms to evaluate candidate's competence, where each eligible participant gets an esteemed Honeywell certification.

•	Training Delivery Support: To empower the trainers to deliver well-organized and structured trainings, we provide well designed Learning Management System, Cloud based infrastructure and remote support. We also provide re-certification opportunities to the certified trainers.

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<u>Outcome Competency Program</u>

Honeywell Academy is Premier Training Hub for all comprehensive solutions to develop skilled personals, to enhance the Productivity and Quality to drive success in every aspect of operations. Our unique "Outcome Competency Program" is focused on identifying potential improvement areas and providing necessary guidance for all possible improvements.
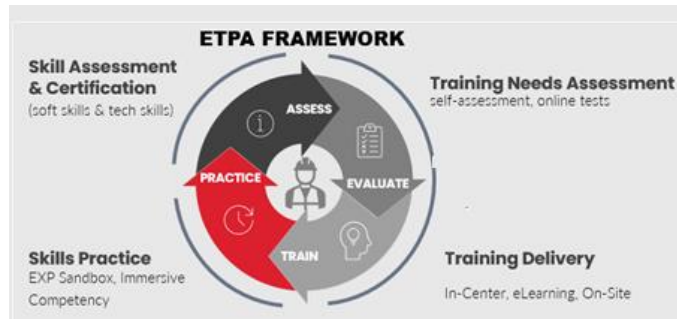
<u>Key Benefits:</u>

• With rigorous benchmarking elevate the current skill levels of teams' and individuals through diverse Key Performance Indicators.
• Identify necessary trainings and proposed personalized training plans to address skills gaps for demonstrable and quantifiable results.
• Provide flexible trainings and opportunities to hands-on practice through a wide range of resources, channels, and training models.
• Assessment and certification to evaluate, record and report results to transparency and recognition.
• A partnership approach for continuous Improvement and Preferred pricing benefits for multi-year and multi-user commitment.
• Dedicated Email Support (8x5) during Subscription for seamless communication and assistance.

For More Information: please contact your Honeywell Account Manager, Distributor or System Integrator

For Americas-Canada-Latin America: HPSTrainingUSCANLAR@Honeywell.com
For Europe-Middle East-Africa: HPS-Training-EMEA@honeywell.com
For Asia Pacific: HPS-Training-APAC@honeywell.com

Honeywell Academy web site: https://process.honeywell.com/us/en/services/training

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Experion PKS Computing Platforms Announcement

Honeywell has released the following Experion PKS computing platforms. These solutions have been specifically engineered to provide a superior lifecycle experience in the areas of commissioning, operations, troubleshooting, upgrades, and maintenance. Key characteristics of Honeywell computer platforms include:

• Globally available throughout Honeywell
• Standardized and performance tested configuration to eliminate compatibility issues
• Global support through Honeywell support channels

New Honeywell computing platforms include:

Model Number	Description	Replaces
MZ-PCSV85	SERVER PC HPE DL320 GEN11 1U RACK	MZ-PCSV84
MZ-PCTB02	TABLET RUGGED PC DELL 7230	MZ-PCTB01

The following Honeywell computing platforms have been withdrawn from sale:

Model Number	Description	Successor Platform
MZ-PCSV84	SERVER PC HPE DL360 GEN10 RAID5 1U RACK	MZ-PCSV85
MZ-PCWS14	WKS HW OPTIPLEX XE3 TWR WIN10 LTSC 2019	MZ-PCWS15

Honeywell has released a new thin client platform based on the Dell OptiPlex 3000 solution. Pre-installed with the Universal Thin Client Operating System, this platform provides dual screen capabilities for thin clients which do not require Fault Tolerant Ethernet (FTE) or Experion Orion Console connectivity.

Model Number	Description	Replaces
TP-THNCL9-100	OPTIPLEX 3000 THIN CLIENT UTC OS	N/A

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Experion PKS R530 Workstation Platform Support

Traditional physical computing platforms are bound by tight support relationships between the operating system, processor, and other hardware components included in the configuration. As new operating system and processor generations are released to the market, device and software manufactures commonly deprecate support for legacy components due to constraints in testing and support.

Experion PKS R530 will use the latest Microsoft Windows 10 IoT Enterprise LTSC 2021 client operating system for physical client nodes. While this is the current LTSC edition of the Microsoft Windows operating system, Intel does not provide support for this operating system with earlier processor generations. Consequently, the current MZ-PCWS93 (Dell T5820XL), MZ-PCWS94 (Dell T5820XL), MZ-PCWS77 (Dell R7960XL), MZ-PCWS84 (HP Z4 G4), and MZ-PCWS85 (HP-Z4 G4) workstations do not have processor support with the operating system used with Experion PKS 530. Other components in these workstations (such as the GPU and network interface cards) are supported with this operating system.

Honeywell is committed to providing the best possible lifecycle experience for these workstations and is performing qualification testing and validation for these platforms as part of the release of Experion PKS R530. Honeywell intends to provide best effort support for these workstations for the support period (per the terms and conditions in the HPS Product Support Guide for Control, Safety and Monitoring Systems), and Honeywell is confident in the stability, operation, and usability of these workstations with the Experion PKS R530 release. Due to the processor support constraints, Honeywell will be unable to provide any further processor updates to the BIOS.

For customers purchasing new Experion PKS systems or for those migrating to Experion PKS R530 with a hardware refresh on physical platforms, Honeywell recommends purchasing the new Dell workstation platforms planned for release with Experion PKS R530 in March 2024. The new platforms (outlined in the table below) will provide the longest possible support coverage for Experion R530 while also having full processor support with the Experion PKS R530 operating systems.

The following workstation models are planned for full support with Experion PKS R530:

Model Number	Description	Platform Release Date	Supported Experion PKS Release
MZ-PCWT01	Dell Precision T5860XL	March 2024	R530
MZ-PCWR01	Dell Precision R7960XL	March 2024	R530
MZ-PCWS15	Dell OptiPlex XE4	March 2024	R530
MZ-PCWS86	HP Z4 G5	March 2024	R530

Note-1: As communicated in the July 2023 System HINTS, future workstation platforms cannot support releases prior to Experion PKS R530 due to Intel/Microsoft support limitations.

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The following workstation models will be provided with best effort support from Honeywell for Experion PKS R530 and with no further processor updates to the BIOS:

Model Number	Description	Platform Release Date	Supported Experion PKS Release
MZ-PCWS93	Dell Precision T5820XL	July 2018	R530, R520, R51x
MZ-PCWS94	Dell Precision T5820XL	March 2022	R530, R520
MZ-PCWS77	Dell Precision R7920XL	July 2018	R530, R520, R51x
MZ-PCWS85	HP Z4 G4 MLK	HP Z4 G4	R530, R520
MZ-PCWS84	HP Z4 G4	HP Z4 G4	R530, R520, R51x

Experion PKS systems utilizing virtualization technology are not affected by these hardware and operating system support constraints. Virtualization provides an abstraction layer between the hardware and operating system allowing for portability of the virtual machine between different hardware generations (without reinstallation of the software), and virtualization is the most supportable and capable method of managing future operating system and hardware support.

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Phase Out Notification – Experion® PKS R510, R511 (R51x)

Experion PKS R510 and R511 (collectively known as R51x) will be phased out effective **July 31, 2024.**

As per the HPS/HCI Product Support Guide summarized in the support guidelines ([overview](#), [current status](#)), a system software functional release is intended to be supported for a period of 72 months after the initial release. As Experion PKS R510 was launched in July 2018, this announcement is a formal notification that the entire Experion PKS R51x release train will be phased out.

A phased-out product no longer receives PAR fixes. Technical support for Phased-Out software will be limited to restoration of serious LOV/LOC Incidents. HPS-TS will make commercially reasonable best efforts to assist in restoring operations but will not offer RCA (Root Cause Analysis) once Incidents are restored. We can also provide support to migrate a Phased-Out Software Product to a Full Support Software Product.

We strongly recommend the customers with installed R51x or earlier releases to start proactive migration planning to the latest supported Experion PKS releases. Migration services to upgrade phased-out releases to the latest Experion PKS versions are available and fully supported. Please follow this [link](#) for more information on Advanced Migration Technologies.

The latest release, Experion PKS R520.2, is fully supported on Windows 10 and Windows Server 2019, and supports direct migration from Experion PKS R51x.

Note: Phased Out Releases do not receive MS updates or Antivirus qualifications (as explained below).

LIFECYCLE SUPPORT PHASES AND DURATIONS

	Release for Sale	Sale Withdrawal	End of Sale
Lifecycle Phase	**Full Support**	**Legacy**	**Phased-Out**
Standard Hardware	**Full Support**	**Legacy Support**	**Phased-Out**
Honeywell Hardware	• New Installations • Expansions • Eligible: all applicable service programs • Product enhancements typical	• Existing Installed Base • No new installations • Eligible: select service programs • Parts/support focus: continuity	• No new installations/expansions • Commercially reasonable support effort • Migration support • Certified Recycled Parts as available
Duration	• N/A	• I/O – 15 years* • Controllers – 10 years* • Other products – 5 years* [Replacements may require SW/FW updates or upgrades]	• N/A
Qualified Third-Party Hardware	• N/A	• 2 years from supplier sales withdrawal*	• N/A
Standard Software	**Current**	**Supported**	**Phased-Out**
Honeywell Control System Software and dependent software modules	• New Installations and Expansions • Eligible: all applicable service programs • Product enhancements and updates typical	• Existing Installed Base • No new installations • Eligible: select service programs • Support focus: continuity, limited updates	• No new installations/expansions • Commercially reasonable support effort • Migration support • No SUIT OS/AV qualifications/testing
Duration: control software and series-dependent software modules	72 months from introduction of series to phased-out status Transition from Current to Supported with next/replacement series introduction	Migration Support No SUIT OS/AV qualifications/testing	N/A
Duration: Stand-alone Honeywell Software			• N/A

* Support duration subject to business considerations including, but not limited to: equipment, component, software availability and support from suppliers

The above table is extracted from a more detailed document found at :
https://process.honeywell.com/us/en/services-and-support/support-center/technical-support/technical-solutions/article-detail.ka_000178701

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Honeywell Forge Worker Assist Product Retirement Notification

At Honeywell, we have always strived to provide you with the highest quality products and services. We launched Honeywell Forge Worker Assist in 2021 as a Honeywell cloud-hosted SaaS product.

After careful consideration and in alignment with our strategy for commitment to innovation, and excellence, we have decided to retire Honeywell Forge Worker Assist effective January 31st, 2024.

While we believe in the value this offering provided, we are shifting our focus away from cloud-based collaboration tools and are not offering a replacement product.

You will continue to have full access to the solution until January 31, 2024. After this date, you will lose access to your account, and we will no longer provide software updates, security patches, or technical support for Worker Assist. Documents and data associated with your account will be deleted as the product is deprovisioned.

If your subscription continues beyond the above retirement date, your Honeywell sales representative will be in touch regarding a pro-rated refund of any prepaid subscription fees.

We understand that transitions like these can raise questions, and we are here to help. If you have any questions, please reach out to GTAC (HPS Technical Support).

**Honeywell**

QCS Product Lifecycle Update

Honeywell provides continuous sheet manufacturing process such as rubber, paper, aluminum, plastic, lithium-Ion battery industry with leading edge hardware and system software solutions for optimization of sheet quality and process resources. With 40+ years of experience in QCS technology and hundreds of patents, Honeywell has the most comprehensive QCS portfolio in the industry, enabling users to improve safety, quality, and operational efficiency. They also help to reduce raw material consumption, improve product quality, increase yields, and minimize rejection rates, thereby improving profitability and providing higher ROI from production assets.

Honeywell continuously invests in enhancing its QCS portfolio, to bring new innovative technologies into our products giving robust value features/more capable systems with every new NPD release. As we introduce new enhancements, we systematically withdraw older releases from sale (phase out) which are no longer supported due to archaic Windows platform, outdated technology, cybersecurity vulnerabilities, etc. Honeywell strongly recommends installing the latest supported release to reduce your risk, whilst increasing availability and robustness.

Below articles provide a comprehensive lifecycle story of each our QCS software platforms meant for different applications

Experion MX:

Experion MX provides superior visibility into the paper making process while it simplifies operational efforts and is easy, cost effective to maintain and service. Integrated to Honeywell's proven Experion PKS distributed control platform, Experion MX simplifies operations by allowing mill operators to use a single software platform to control all critical mill functions, including process control, safety, security, and others. Experion MX features integrated process performance analysis systems, such as web inspection, web monitoring and condition monitoring to easily track the root cause of breaks, defects, and process variability for more efficient production with less waste. Over the years Honeywell has made significant technology improvements such as new sensors and scanner integration, model predictive CD, MD and color control applications, cybersecurity, IIoT enabling features such as Rest API, OPC-UA, virtualization, operator centric UI design, etc. offering the fastest and most advanced paper quality optimization solution on the market. The current supported software version for Experion MX is R720.2 released in December 2023

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QCS Software Lifecycle

Release	Released	Phased-Out
R701.2	OCT 2018	JUN 2020
R701.3	OCT 2019	JUN 2021
R701.4	JUN 2020	DEC 2021
R702.1	MAY 2019	SEP 2020
R702.2	OCT 2019	DEC 2021
R702.3	JUN 2020	JUN 2022
R702.4	FEB 2022	DEC 2022
R703.1	FEB 2020	DEC 2022
R703.2	FEB 2022	SEP 2023
R703.3	FEB 2023	MAR 2024
R704.1	JUL 2022	JUN 2024
R704.2	FEB 2023	JUN 2025 — thru 2Q25 ← supported
R720.1	JUN-2023	SEP 2024
R720.2	DEC 2023	SEP 2027 — thru 3Q,27/ *based on EPKS R520 ← current

Legend:
- Supported
- Phase Out Milestone
- Phased Out
- Intro New Functional Series
- Functional Series Phase-Out Milestone
- Q1 Q2 Q3 Q4 — 2024

MetalsMaster:

For metals cold rolling sheet and foil aluminum applications Honeywell's MetalsMaster measurement and control system provides robust and reliable flatness and caliper control. In the last several years we have enhanced this product to build new features over the standard AGC/AFC, such as Roll Eccentricity Control, Mass Flow Control, AGC (Automatic Gage Control) and AFC (Automatic Flatness Control) modifications to support 6-High roll mills etc. The current supported software version for MetalsMaster is R137.2 and will soon be replaced with R140.1 by end of Jan 2024

MetalsMaster Software Lifecycle

Release	Released	Phased-Out
R121.1	May-2017	April-2019
R122.1	Nov-2017	Oct-2019
R130.1	Apr-2019	Mar-2021
R130.2	Sep-2019	Aug-2021
R135.1	Jun-2020	Dec-2021
R136.1	Feb-2021	Sep-2022
R136.2	Jun-2021	Jun-2023
R137.1	Sep-2022	Mar-2024
R137.2	Aug-2023	Sep-2025 — thru 3Q25 ← supported
R140.1	Jan-2024	Dec-2028 — thru 4Q28 ← current

Legend:
- Supported
- Phase Out Milestone
- Phased Out
- Intro New Functional Series
- Functional Series Phase-Out Milestone
- Q1 Q2 Q3 Q4 — 2024

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QCS SE

QCS SE is Honeywell's latest and most exciting platform for QCS applications. It features open interfaces such as OPC UA, Modbus, API based integration to IIoT/ cloud infrastructure, flexible installation options, and is easy and cost effective to maintain and service. QCS SE is Honeywell's flagship offering for Lithium-Ion battery manufacturing/ Gigafactories and for tissue applications with enhanced HTML web-based displays. The latest release R120.1 features improved CD and MD controls for Li-B application, color map display integration with Honeywell's Battery MXP (an integrated Manufacturing Execution System for battery manufacturers), migration tools and security improvements to OPC-UA (server and client). QCS SE provides an excellent migration path for MXProLine systems.

QCS SE Software Lifecycle			2017	2018	2019	2020	2021	2022	**2023**	2024	2025	2026	2027
Release	Released	Phased-Out	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4
R100.1	Feb, 2020	March, 2022											
R110.1	April, 2021	June, 2023											
R110.2	Feb, 2022	Dec, 2024								thru 4Q24 ← supported			
R120.1	Dec, 2023	Sep, 2026									thru 3Q26 ← current		

Legend:
- Supported
- Phase Out Milestone
- Phased Out
- Intro New Functional Series
- Functional Series Phase-Out Milestone

Q1	Q2	Q3	Q4
		2024	

MXProLine

MXProLine™ measurement and control solution, based on Honeywell's powerful Experion PKS architecture, was designed for flat sheet applications in the plastics, rubber, aluminum, and nonwoven processes. MXProLine featured a PC-based platform and Microsoft Windows® Professional operating system. Major components included the scanning measurement subsystem, operator control station, profile and machine direction controls, and process I/O. After serving the continuous web solutions (CWS) market for over 15 years, **Honeywell plans to retire MxProLine by 31st Dec 2025.** This gives customers on existing MXProline systems a two-year window of opportunity to plan migration of their system to our flagship product QCS SE.

QCS SE latest versions such as R120.1 (Dec 2023) and above offer simple migration tools to move from old MXProLine versions to latest QCS SE release, and going forward this will be the primary migration path for many MXProLine customers.

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MxProLine Software Lifecycle

Release	Released	Phased-Out
R701.2	OCT 2018	JUN 2020
R701.3	OCT 2019	JUN 2021
R701.4	JUN 2020	DEC 2021
R702.1	MAY 2019	SEP 2020
R702.2	OCT 2019	DEC 2021
R702.3	JUN 2020	JUN 2022
R702.4	FEB 2022	DEC 2022
R703.1	FEB 2020	DEC 2022
R703.2	FEB 2022	SEP 2023
R703.3	FEB 2023	MAR 2024
R704.1	JUL 2022	JUN 2024
R704.2	FEB 2023	JUN 2025
R720.1	JUN-2023	JUN 2024
R720.2	DEC 2023	DEC 2025

Legend:
- Supported
- Phase Out Milestone
- Phased Out
- Intro New Functional Series
- Functional Series Phase-Out Milestone

R704.2 — thru 2Q,2025 — supported

R720.2 — thru 4Q,2025 — current

Please contact your local Honeywell sales or HPS–Technical Support team (GTAC) to know more about our QCS migration services, helping seamlessly migrate your existing system to latest release with minimal downtime.

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Preparing for Coax LCN/UCN Phase-Out, December 2025

Modernizing your process control system doesn't only address obsolescence to ensure long term supportability, it unlocks the ability to utilize Honeywell's best in class solutions to deliver peak process performance.

Honeywell's coax platform (LCN/UCN products including the xPM & FSC controllers), after nearly 30 years of service are increasingly impacted by suppliers obsoleting critical components and as communicated through previous announcements and our HINTS newsletters all coax products will transition to "Phased Out" support status effective 31 December 2025. *If you haven't already started, we recommend priority planning to migrate to our latest and most powerful Experion & Safety Manager platforms.*

Honeywell continues to invest in robust evolution product migration paths for our TDC/TPS Customers. The migrated coax-based functionality is incorporated in a modernized Experion® PKS system with additional features and functionality through these solutions:

• Experion Station TPS
• Ethernet-based EUCN and EHPM
• Ethernet-based ELCN and Data Hiway migration solutions
• C300PM, EHPMX & Safety Manager controllers

Most modernization solutions can be implemented on-process, including HPM migration to the powerful new C300PM & EHPMX controllers without re-engineering or "quasi-conversion" to another platform, safeguarding the intellectual property built up over the lifetime of your plant's control system. Modernization also addresses the cyber risks only the latest generation solutions can offer.

Coax assemblies Last Time Buy (LTB) purchases were announced in 2021 and expire 30 June 2025. As previously communicated, vendors are rapidly discontinuing components used in many coax assemblies and our Certified Recycled Parts (CRP) stock may be utilized to fulfill some LTB orders.

The transition of all coax UCN/LCN products to the Phased Out lifecycle status means that as of January 1, 2026, there will be no availability of P1/P2 spare parts or newly manufactured spare parts for coax products in general. However,Honeywell is offering a limited extension of coverage for these legacy control systems. This extension is applicable to migrations ordered before July 1, 2025, and involves utilizing materials released from migrations initiated in your facility through our CRP facility as part of a mutually agreed modernization and support program.

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Additionally, we are committed to supporting our customers through the provision of Modernization Automation Plans (MAP). These plans are designed to help customers determine the lowest total lifecycle cost of ownership. They include elements such as technology road-mapping to optimize intervals between refresh cycles, ensuring product interoperability, maintaining robust system integrity for incident-free operation, implementing best-in-class cybersecurity measures, enhancing process and plant productivity, maximizing operator effectiveness, and establishing well-defined migration scheduling and budgeting.

As we approach coax phase-out together, Honeywell recommends earliest possible engagement to plan your strategy around this end-of-life event. Your Honeywell Account Manager, Field Service Manager and Technical Solution Consultants are there to assist you every step of the way. We remain committed to your success and will work closely with you to ensure the best possible outcomes for your automation needs.

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HPS Priority Notifications

HPS Priority Notifications are available under

https://process.honeywell.com/us/en/support/technical-publication?search=&filters=doc_type%2FNotification

Please note that you have to sign in to access those documents.

Be sure to check back regularly as new content is continually added in the form of notifications, Be Aware newsletters, Knowledge Base articles, and updates.

Document Title	Product	Rel/Rev	Date Created
PN2023-20 QPP-0002 V2.1 STARTUP ANOMALY AFTER QPP IS POWERED DOWN	Safety Manager	FC-QPP-0002 V2.1	October 23, 2023
PN2023-19 CONTROLEDGE UOC UIO MODULE GOES NON-RESPONSIVE	ControlEdge UOC/vUOC	R511.4; R520.2	October 11, 2023
PN2023-18A C300 ON-PROCESS MIGRATION CONFIGURED WITH PCDI MAY FAIL	Experion PKS; C300; ControlEdge UOC	R501.6, R511.4, R511.5, R520.2	August 31, 2023
PN2023-17 CONTROLLER CPU INCREASE OBSERVED AFTER MIGRATION TO R51X.X; R52.X.X AND HIGHER	C200E and C300 [PCNT001/PCNT02]	R51x.x; R52.x.x and higher	August 24, 2023
PN2023-16 PROFIBUS DATA READ BY THE CONTROLEDGE UOC FROM PROFIBUS SST CARD NOT IN LINE WITH THE DATA READ	ControlEdge UOC	R511.x, R520.X	August 16, 2023

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Product Revisions and Support Status

Supported Standard Software Products	Patch/Update	Support Status	Initial Functional release	Software Product Category
Control Performance Analytics R110x	R110.1	Supported	2018-12	Standalone Software
Control Performance Analytics R111x	R111.1	Current	2020-04	Standalone Software
Control Performance Monitor R60x	R603.2	Current	2021-08	Standalone Software
Control Performance Monitor R60x	R603.1	Supported	2020-10	Standalone Software
Control Performance Monitor R60x	R602.5	Supported	2020-02	Standalone Software
Control Performance Monitor R60x	R601.3	Supported	2018-05	Standalone Software
ControlEdge 2020 R14x	R140.1	Supported	2017-04	Standalone Software
ControlEdge 2020 R15x	R151.1	Supported	2018-11	Standalone Software
ControlEdge 2020 R16x	R161.1	Supported	2020-04	Standalone Software
ControlEdge 2020 R16x	R160.2	Supported	2019-12	Standalone Software
ControlEdge 2020 R17x	R170.1	Supported	2021-04	Standalone Software
ControlEdge 2020 R17x	R171.1	Supported	2021-09	Standalone Software
ControlEdge 2020 R17x	R172.1	Supported	2022-03	Standalone Software
ControlEdge 2020 R17x	R174.1	Current		
ControlEdge HC900 R60x	R600.1	Supported	2014-04	Standalone Software
ControlEdge HC900 R62x	R620.1	Supported	2016-09	Standalone Software
ControlEdge HC900 R63x	R630	Supported	2017-04	Standalone Software
ControlEdge HC900 R65x	R650	Supported	2018-06	Standalone Software
ControlEdge HC900 R66x	R660.2	Supported	2018-12	Standalone Software
ControlEdge HC900 R70x	R700.1	Supported	2020-07	Standalone Software
ControlEdge HC900 R71x	R710.1	Supported	2021-04	Standalone Software
ControlEdge HC900 R72x	R720.1	Supported	2021-06	Standalone Software
ControlEdge HC900 R73x	R730.1	Current	2022-02	Standalone Software
ControlEdge PLC R15x	R152.1	Supported	2019-04	Standalone Software
ControlEdge PLC R15x	R151.1	Supported	2018-11	Standalone Software
ControlEdge PLC R16x	R161.1	Supported	2020-04	Standalone Software
ControlEdge PLC R16x	R160.2	Supported	2019-12	Standalone Software
ControlEdge PLC R17x	R170.1	Supported	2021-04	Standalone Software
ControlEdge PLC R17x	R171.1	Supported	2021-09	Standalone Software
ControlEdge PLC R17x	R172.1	Supported	2022-03	Standalone Software
ControlEdge PLC R17x	R174.1	Current		
Cyber App Control R400	R400.1	Supported	2022-05	Standalone Software
Cyber App Control R401	R401.1	Current	2023-07	Standalone Software
Cyber Insights R100	R100.1	Current	2023-07	Standalone Software
DynAMo Alerts & Notifications (A&N) R200	UA R321.2	Supported	2013-10	Standalone Software
DynAMo Documentation & Enforcement (D&E) R200	ACM R321.12	Supported	2016-05	Standalone Software
DynAMo Metrics & Reporting (M&R) R210.1	R210.1	Supported	2020-05	Standalone Software

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DynAMo Operations Logbook (DOL) R24x	R240.1	Supported	2020-04	Standalone Software
DynAMo Operations Logbook (DOL) R24x	R246.1	Current	2023-01	Standalone Software
DynAMo Operations Monitoring (DOM) R24x	R240.1	Supported	2020-04	Standalone Software
DynAMo Operations Monitoring (DOM) R24x	R246.1	Current	2023-01	Standalone Software
Enabled Services (Unified Data Collector R120)	R120.1	Supported	2021-02	SaaS Offering
Enabled Services (Unified Data Collector R121)	R121.1	Supported	2021-10	SaaS Offering
Enabled Services (Unified Data Collector R130)	R130.1	Current	2022-09	SaaS Offering
Experion Backup and Restore R52x	R520.1	Current	2021-12	Software Package
Experion HS R510	R510.2	Supported	2018-09	System Software
Experion HS R511	R511.3	Supported	2019-07	System Software
Experion HS R520	R520.1	Current	2022-04	System Software
Experion LX R51x	R510.2	Supported	2018-11	System Software
Experion LX R51x	R511.4	Supported	2019-09	System Software
Experion LX R520	R520.1	Current	2022-03	System Software
Experion MX CDMV Controls R70x	R703.2	Supported	2019-06	Software Package
Experion MX CDMV Controls R70x	R704.1	Supported	2022-08	Software Package
Experion MX CDMV Controls R720	R720.1	Current	2023-08	Software Package
Experion MX MDMV Controls R70x	R703.2	Supported	2019-06	Software Package
Experion MX MDMV Controls R70x	R704.1	Supported	2022-08	Software Package
Experion MX MDMV Controls R720	R720.1	Current	2023-08	Software Package
Experion MX/MXProLine R70x	R703.3	Supported	2020-02	System Software
Experion MX/MXProLine R70x	R704.2	Supported	2022-07	System Software
Experion MX/MXProLine R720	R720.2	Current	2023-06	System Software
Experion PKS R51x	R510.2	Supported	2018-08	System Software
Experion PKS R51x	R511.5	Supported	2018-08	System Software
Experion PKS R52x	R520.2	Current	2021-08	System Software
Fail Safe Controller R71x	R710.9	Supported	2011-07	System Software
Fail Safe Controller R80x	R801.5	Current	2014-10	System Software
Field Device Manager R50x	R500.1	Supported	2017-03	Standalone Software
Field Device Manager R50x	R501.4	Supported	2017-03	Standalone Software
Field Device Manager R51x	R511.5	Supported	2019-09	Standalone Software
Field Device Manager R52x	R520.1	Supported	2022-11	Standalone Software
Field Device Manager R52x	R520.2	Supported	2023-01	Standalone Software
Field Device Manager R52x	R520.1 U1	Supported	2022-11	Standalone Software
Field Device Manager R52x	R520.2 U1	Current	2023-01	Standalone Software
Field Device Manager R52x	R521.1	Current	2023-08	Standalone Software
Forge Blending and Movement R520.y	R520.2	Current	2021-08	Software Package
Forge Blending and Movement R520.y	R520.2	Supported	2021-07	Software Package

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Forge Cybersecurity Suite–Enterprise Core and Premium	R204.1	Current	2021-06	Standalone Software
Forge Cybersecurity Suite–Enterprise Core and Premium	R203.1	Supported	2021-02	Standalone Software
Forge Cybersecurity Suite–Site	R204.1	Current	2021-06	Standalone Software
Forge Cybersecurity Suite–Site	R203.1	Supported	2021-02	Standalone Software
HFAM	Alarm Performance Optimizer R1.1.0	R1.x.y	Current	2021-10	Standalone Software
HFAM	Reporting R2.2.x (Formerly DynAMo Metrics and Reporting)	R2.2.x	Current	2022-07	Standalone Software
Honeywell Forge Inspection Rounds	R8	Current	2021-11	Standalone Software
Honeywell Forge Inspection Rounds	R7	Supported	2020-07	Standalone Software
Honeywell Forge Workforce Competency	R520.1	Supported	2021-09	Standalone Software
Honeywell Forge Workforce Competency	R521.1	Current	2022-10	Standalone Software
Honeywell Trace R140	R140.1	Supported	2020-06	Standalone Software
Honeywell Trace R150	150.3	Current	2021-07	Standalone Software
Immersive Competency	R100.1	Current	2018-07	Standalone Software
Integrated Automation Assessment R15x	R150.1	Supported	2018-02	Standalone Software
Integrated Automation Assessment R16x	R160.1	Supported	2019-12	Standalone Software
Integrated Automation Assessment R17x	R170.3	Current	2020-09	Standalone Software
Operations Safety Advisor R100.x	R100.0	Current	2020-08	SaaS Offering
OptiVision R541x	R541.2	Supported	2012-01	Software Package
OptiVision R6.1.0x	R6.1.0.1	Current	2019-10	Software Package
OptiVision R600x	R600.2	Supported	2014-08	Software Package
PlantCruise R51x	R510.2	Supported	2018-11	System Software
PlantCruise R51x	R511.4	Supported	2019-09	System Software
PlantCruise R520	R520.1	Current	2022-03	System Software
PMD R91x	R910.3	Supported	2020-05	System Software
PMD R92x	R920.1	Supported	2021-09	System Software
PMD R92x	R920.2	Current	2023-07	System Software
Predict–Amine	R4.0	Supported	2017-09	Standalone Software
Predict–Crude	R2.0	Supported	2015-09	Standalone Software
Predict–O&G	R7.1	Supported	2018-09	Standalone Software
Predict–Pipe	R5.0	Supported	2018-12	Standalone Software
Predict–RT	R140	Supported	2019-06	Standalone Software
Predict–SA	R2.0	Supported	2014-12	Standalone Software
Predict–SW (Sour Water)	R4.0	Supported	2018-12	Standalone Software
Procedure Analyst R41x	R410.0	Supported	2013-01	Standalone Software
Procedure Analyst R43x	R430.1	Supported	2015-06	Standalone Software
Procedure Analyst R50x	R500.2	Supported	2017-03	Standalone Software

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Procedure Analyst R51x	R511.1 Patch 1	Current	2020-09	Stadalone Software on Experion PKS Media
Process Safety Analyzer R200	R201.3	Supported	2020-01	Standalone Software
Process Safety Analyzer R210	2.1.x	Current	2022-09	Standalone Software
Process Safety Workbench v5.0.2.x	v5.0.2.1	Current	2023-02	SaaS Offering / Standalone SW
Profit Blending and Movement R501.y	R501.3	Supported	2018-05	Software Package
Profit Blending and Movement R510.y	R510.4	Supported	2019-09	Software Package
Profit Suit R50x	R502.1	Supported	2019-12	Standalone Software
Profit Suit R51x	R511.1	Current	2021-08	Standalone Software
Profit Suit R51x	R510.1	Supported	2020-07	Standalone Software
QCS SE	R120.1	Current	2023-12	System Software
Quality OptiMiser R540x	R540.1	Supported	2010-10	Standalone Software
Quality OptiMiser R550x	R550.2	Supported	2014-12	Standalone Software
Quality OptiMiser R560x	R560.1	Current	2017-11	Standalone Software
RTU2020 R11x	R110.1	Supported	2015-06	Standalone Software
RTU2020 R12x	R120.1	Supported	2016-05	Standalone Software
Safety Historian R20x	R202.1	Current	2014-03	System Software
Safety Management Systems R210	R210.6	Current	2020-60	System Software
Safety Manager R14x	R146.2	Supported	2010-05	System Software
Safety Manager R15x	R154.5	Supported	2012-04	System Software
Safety Manager R16x	R162.10	Supported	2014-10	System Software
Safety Manager SC R20x	R201.2	Supported	2018-08	System Software
Safety Manager SC R211	R211.2	Supported	2021-08	System Software
Safety Manager SC R212	R212.1	Current	2023-01	System Software
Secure Media Exchange (SMX)	202.12	Current	2017-08	Standalone Software
Socrates	R10.0	Supported	2019-03	Standalone Software
Symphonite Integration and Analytics R200x	R200.2	Supported	2017-07	Standalone Software
Symphonite Integration and Analytics R201x	R201.2	Current	2020-01	Standalone Software
Symphonite Production Accounting & Reconciliation	R210.1	Current	2019-02	Standalone Software
Symphonite Production Accounting & Reconciliation	R201.2	Supported	2015-08	Standalone Software
Symphonite Production Accounting & Reconciliation	R200.1	Supported	2015-08	Standalone Software
Symphonite RPMS	R510.1.8	Supported	2018-12	Standalone Software
System Inventory Tool R22x	R220.1	Supported	2017-09	Standalone Software
System Inventory Tool R23x	R230.3	Supported	2018-05	Standalone Software
System Inventory Tool R23x	R230.2	Supported	2018-05	Standalone Software
System Inventory Tool R23x	R230.1	Supported	2018-05	Standalone Software
System Inventory Tool R30x	R300.1	Current	2019-09	Standalone Software
Taiji PID 310x	R310.1	Supported	2016-01	Standalone Software

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Taiji PID 320x	R320.1	Current	2021-04	Standalone Software
TCMI R10x	R100.8	Current	2017-11	System Software
TPN R687.x	R687.6	Supported	2018-02	System Software
TPN R688.x	R688.7	Supported	2019-01	System Software
TPN R690.x	R690.2	Supported	2022-09	System Software
TPN R690.x	R690.3	Current	2023-04	System Software
Uniformance Asset Sentinel R51x	R511	Supported	2017-10	Standalone Software
Uniformance Asset Sentinel R52x	R520.7	Supported	2019-07	Standalone Software
Uniformance Asset Sentinel R52x	R520.X	Supported	2019-07	Standalone Software
Uniformance Asset Sentinel R53x	R531.4	Current	2021-04	Standalone Software
Uniformance Asset Sentinel R53x	R531.1	Supported	2020-08	Standalone Software
Uniformance Executive R31x	R311.1	Supported	2018-03	Standalone Software
Uniformance Executive R32x	R320.1	Current	2018-09	Standalone Software
Uniformance Insight R22x	R220.1	Supported	2020-09	Standalone Software
Uniformance Insight R2.3.x	R2.3.0	Supported	2021-12	Standalone Software
Uniformance Insight R2.4.x	R2.4.0	Current	2022-07	Standalone Software
Uniformance KPI R12x	R121.1	Supported	2017-05	Standalone Software
Uniformance KPI R13x	R131.1	Current	2019-11	Standalone Software
Uniformance KPI R13x	R130.1	Supported	2018-03	Standalone Software
Uniformance PHD R41x	R410.1	Supported	2021-03	Standalone Software
Uniformance PHD R43x	R430.1	Current	2023-08	Standalone Software
Uniformance Process Studio R32x	R323.1	Current	2020-04	Standalone Software
UniSim Competency Suite	R471.1	Supported	2020-10	Standalone Software
UniSim Competency Suite	R470.1	Supported	2020-01	Standalone Software
UniSim Design	R492	Current	2022-11	Standalone Software
UniSim Design	R491	Supported	2022-05	Standalone Software
UniSim Design	R490	Supported	2021-11	Standalone Software
UniSim Design	R481	Supported	2021-06	Standalone Software
UniSim Design	R480.1	Supported	2020-10	Standalone Software
UniSim Design	R471.1	Supported	2020-01	Standalone Software
UniSim Design	R470.1	Supported	2019-10	Standalone Software
UniSim Design	R461.1	Supported	2019-06	Standalone Software
UniSim Design	R460.1	Supported	2018-05	Standalone Software
Web Order Services 54x	R540.1	Supported	2014-08	Standalone Software
Advanced Formula Manager	R206	Supported		Standalone Software
Biz Calc Manager	R240	Supported		Standalone Software

Note: Software releases not listed in the table are in "Phased Out" lifecycle status. The HPS Product Support Guide for Control, Safety and Monitoring Systems is available for download following link below (Requires Login)

https://process.honeywell.com/us/en/support/technical-publication?search=product%2520support%2520guide%2520for%2520control%2520safety%2520and%2520monitoring%2520systems

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